



## IMPORTANT!

Read this instruction carefully before installing the product

**TRANBERG**

**STAHL**

THE STRONGEST LINK

# TRANBERG® IMT CIRCLE & H

ILED Aquarius Circle & H 2.0

Helideck Lighting System

## INSTALLATION MANUAL

### R. STAHL TRANBERG AS

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## General Information

### Manufacturer

R. STAHL TRANBERG AS

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### About these operating instructions:

- Read these operating instructions, especially the safety notes, carefully before use.
- Observe all other applicable documents (See also further documents section).
- Keep the operating instructions throughout the service life of the device.
- Make the operating instructions accessible to operating and maintenance personnell at all times.
- Pass the operating instructions on to each subsequent owner or user of the device.

Document no: TUM6677

R. Stahl Tranberg Revision: 0

### Further documents for this product:

- User Manual, TUM6676
- Datasheet, TPS6671
- ATEX Certificate, DEKRA 13 ATEX0173
- IECEx Certificate, IECEx DEK 13.0059
- HCC Certification IMT ILED Circle-H Lighting System MK2, Malaysia, TDC6667
- CAAi Statement of Compliance for the IMT ILED C&H, TDC6689
- CAA International Statement IMT ILED C&H MK1, TDC6706
- CAA International Statement IMT ILED C&H MK2, TDC6707

# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0

Helideck Lighting System

## Introduction

This manual contains a step by step description of the assembly of the TRANBERG® IMT ILED CIRCLE-H 2.0. Following this manual will ensure a correct installation of the CIRCLE-H system.

### Title and sub-title:

- **Title:** For example “Step A placing the mounting plates of the H”, you will need the contents of the boxes labelled with an A for Step A.
- **Sub-title:** For example “Starting tool”, this explains the action on the current page.

### Contents (top left corner):

- The parts needed for the specific page. Described with a picture, its item number and the amount needed for the current action..

### Map (top right corner):

- The action on the page visualized in a big simplified map that shows the complete construction of the specific step.
- The used colours:
  - Red:** The section you are constructing on this page.
  - Grey:** The previously constructed sections.
  - White:** The sections that will still be constructed further in the manual.

### Overview (middle of the page):

- A 3D-view of the current action.

### Tables (not on every page):

- The tables usually explain the difference in parts needed for every different helideck size.

### Detail (bottom left corner):

- A more detailed view of an action on the page.

### Text:

- Every page has text to explain the current action step-by-step and what to pay attention to.

Because the CIRCLE-H 2.0 is a standardized system useable for many different sizes, shapes and compositions of helidecks there are 2 versions for working the cables from the H to the CIRCLE:

- In an angle from the side of the H.
- Straight up from the middle of the H towards the CIRCLE.

These are described in this manual as a and b (for example StepA1a and StepA1b) and are called cable exits. On the bottom of some of the pages text might tell you to skip pages to make sure you are on the pages following the correct cable exit. Check the drawings to see which cable exit applies to you.

To explain the commonly used terms on the pages a small vocabulary has been added at the end of the manual in appendix A.

In this manual you will find tables with the description of both the IMT part numbers and the R. Stahl Tranberg part numbers. Please note that all the mounting plates, cable trays etc. is marked with the IMT part number for your reference at installation site. The shortage BW stands for Black/White, example of part number:

902.917 / 902.917BW

Green-white

Black-white

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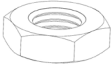

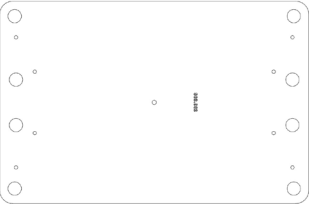
ILED Aquarius Circle & H 2.0

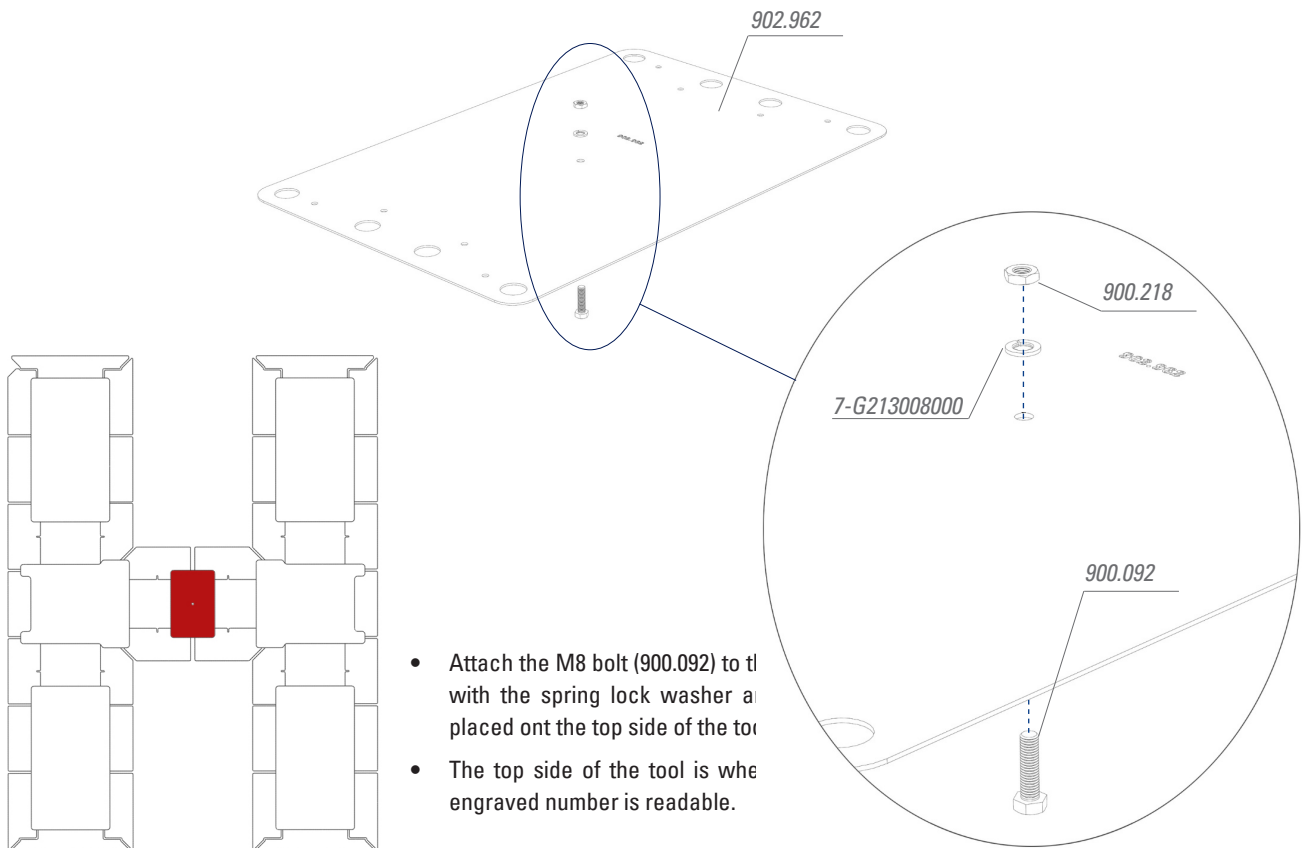
Helideck Lighting System

## STEP A

### Placing the mounting plates of the H

#### STEP A, Placing the mounting plates of the H, 1 starting tool

1. Starting tool	IMT Part no.	R. Stahl Tranberg Part no.	Quantity
	900.092.	99520014	1 pc.
	901.218	99520216	1 pc.
	7-G213008000	99520291	1 pc.
	902.962	99520119	1 pc.

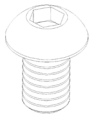
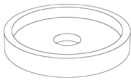
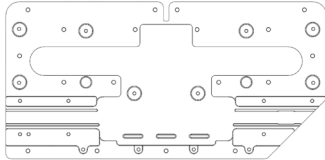
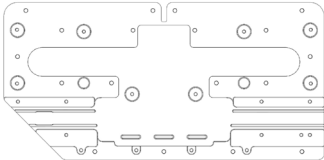


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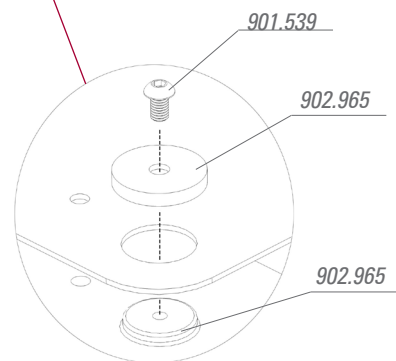
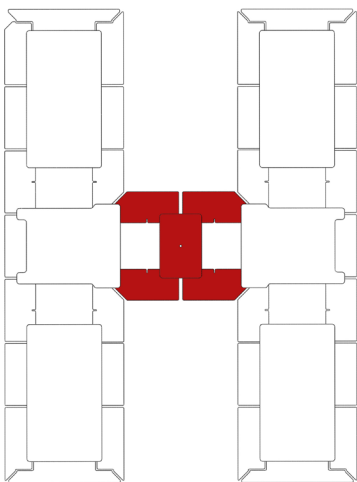
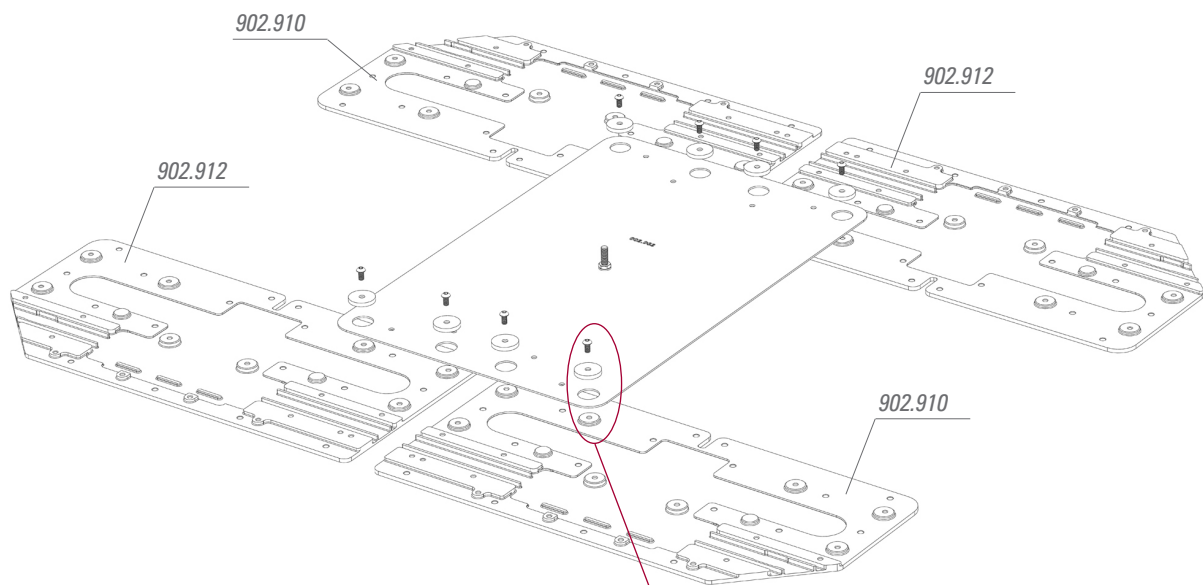
## STEP A, Placing the mounting plates of the H, 1 middle plates of the H

2. Middle Plates of the H	IMT Part no.	R. Stahl Tranberg Part no.	Quantity
	901.539	99520186	8 pcs.
	902.965	99520300	8 pcs.
	902.910 / 902.910BW	99520204 / BW: 99520205	2 pcs.
	902.912 / 902.912BW	99520208 / BW: 99520209	2 pcs.

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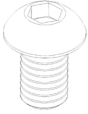
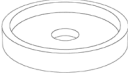

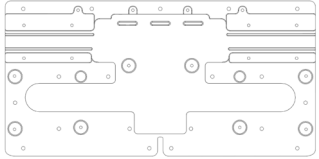
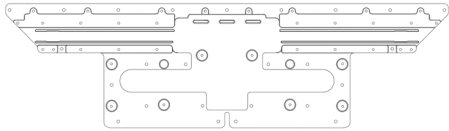
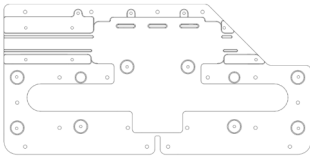
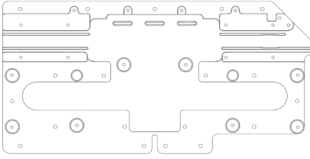
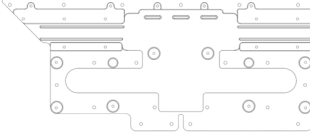
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## STEP A, Placing the mounting plates of the H, 3a Leg of H w/ angled circle connection

(Depending on the cable exit chosen (see page 1). Continue with step A3a (page 7) or A3b (page 10).

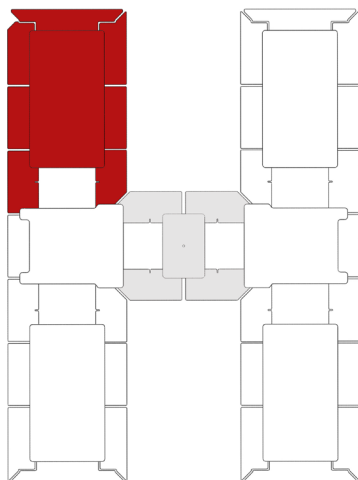
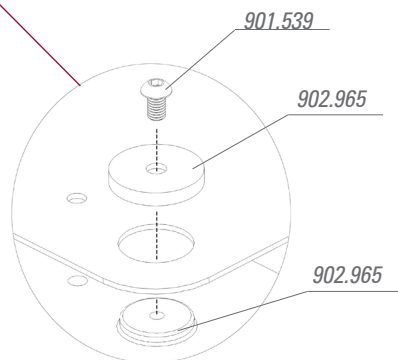
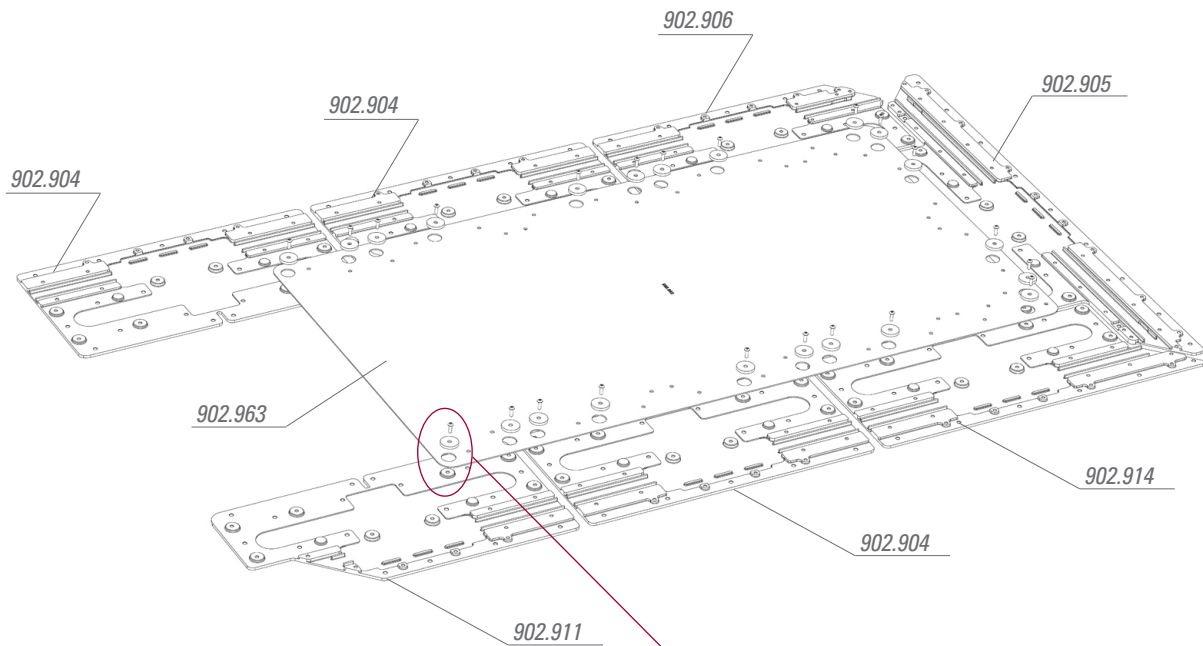
3a. Leg of the H w/ angled circle Connection	IMT Part no.	R. Stahl Tranberg Part no.	Quantity
	901.539	99520186	22 pcs.
	902.965	99520300	22 pcs.
	902.963	99520325	1 pc.
	902.904 / 902.904BW	99520194 / BW: 99520195	3 pcs.
	902.905 / 902.905BW	99520200 / BW: 99520201	1 pc.
	902.911 / 902.911BW	99520206 / BW: 99520207	1 pc.
	902.906 / 902.906BW	99520202 / BW: 99520203	1 pc.
	902.914 / 902.914BW	99520196 / BW: 9952197	1 pc.



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- Build the H sub section, shown above, and place it with the M8 bolt in the centre of the painted H on the deck.
- Use at least 2 caps (902.965) per mounting plate.
- The number engraved in the parts corresponds with the numbers shown in the above table and figure.



**When moving this construction take care not to bend the tool.**

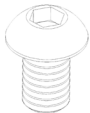
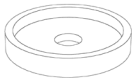

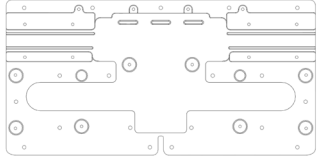
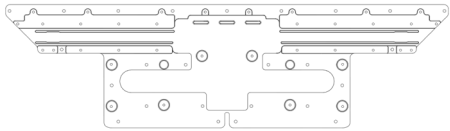
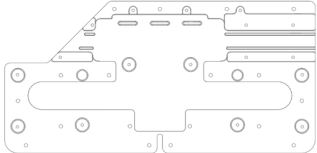
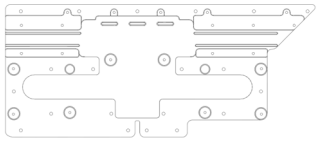
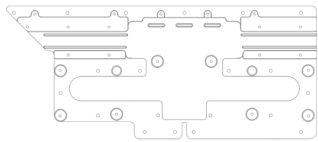
**Make sure the bolts are tightened with a torque of no more than 10Nm to avoid damage.**

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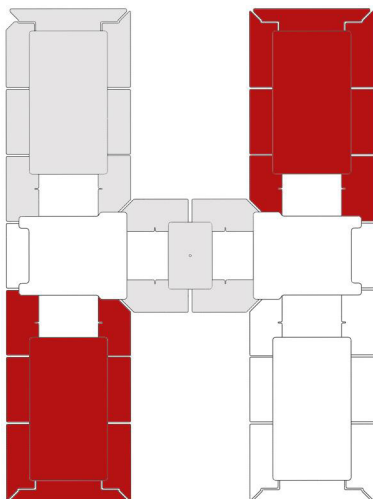
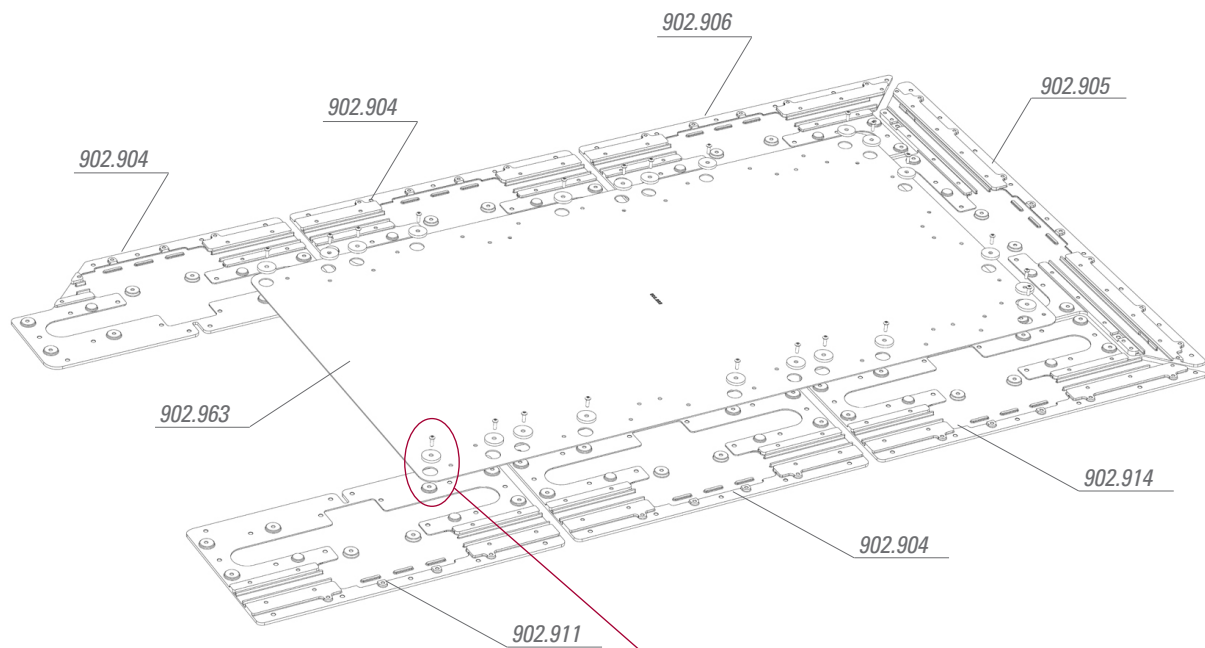
## STEP A, Placing the mounting plates of the H, 4a Leg of the H

4a. Leg of the H	IMT Part no.	R. Stahl Tranberg Part no.	Quantity
	901.539	99520186	44 pcs.
	902.965	99520300	44 pcs.
	902.963	99520235	2 pcs.
	902.904 / 902.904BW	99520194 / BW: 99520195	6 pcs.
	902.905 / 902.905BW	99520200 / BW: 99520201	2 pc.
	902.913 / 902.913BW	99520210 / BW: 99520211	2 pcs.
	902.915 / 902.915BW	99520198 / BW: 99520199	2 pcs.
	902.914 / 902.914BW	99520196 / BW: 99520197	2 pcs.

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- Build the H sub section, shown above, and place it with the M8 bolt in the centre of the painted H on the deck.
- Use at least 2 caps (902.965) per mounting plate.
- The number engraved in the parts corresponds with the numbers shown in the above table and figure.



**When moving this construction take care not to bend the tool.**

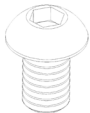


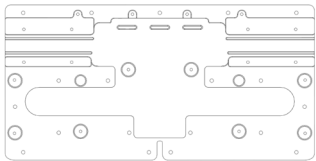
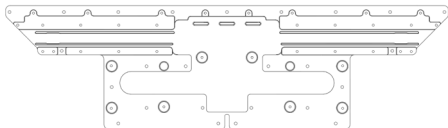
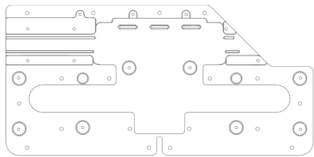
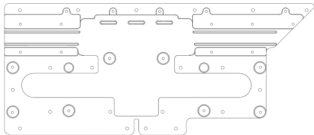
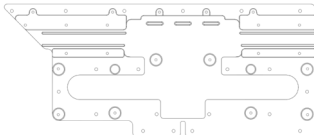
**Make sure the bolts are tightened with a torque of no more than 10Nm to avoid damage.**

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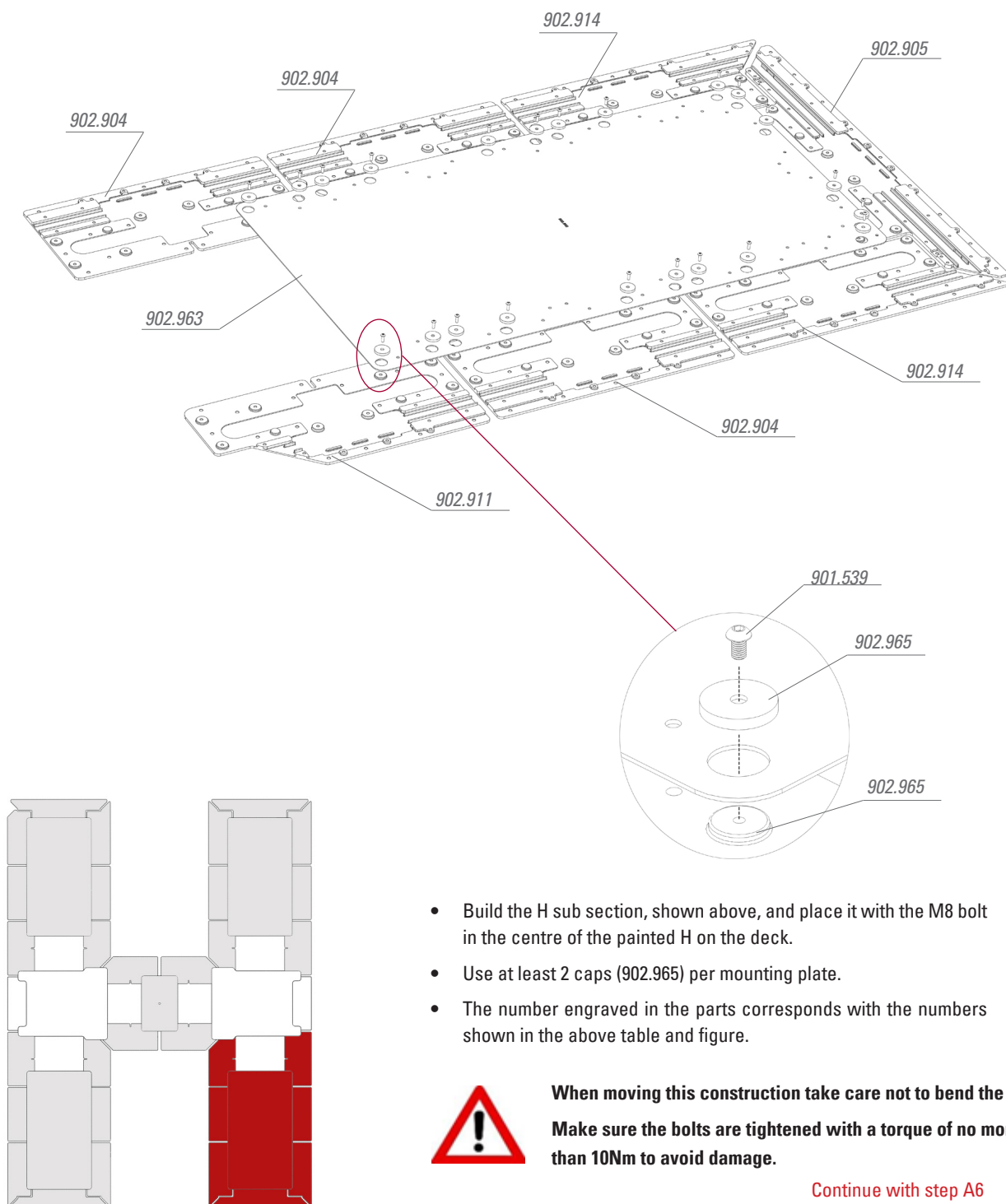
## STEP A, Placing the mounting plates of the H, 5a Leg of the H

5a. Leg of the H	IMT Part no.	R. Stahl Tranberg Part no.	Quantity
	901.539	99520186	22 pcs.
	902.965	99520300	22 pcs.
	902.963	99520235	1 pcs.
	902.904 / 902.904BW	99520194 / BW: 99520195	3 pcs.
	902.905 / 902.905BW	99520200 / BW: 99520201	1 pc.
	902.911 / 902.911BW	99520206 / BW: 99520207	1 pcs.
	902.915 / 902.915BW	99520198 / BW: 99520199	1 pcs.
	902.914 / 902.914BW	99520196 / BW: 99500197	1 pcs.

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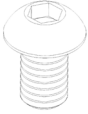
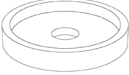

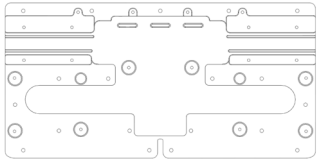
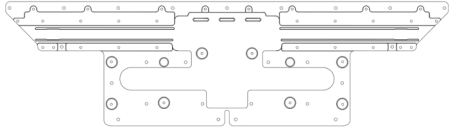
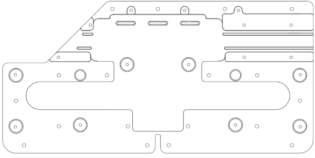
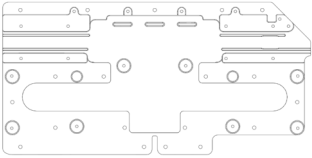
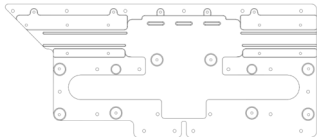


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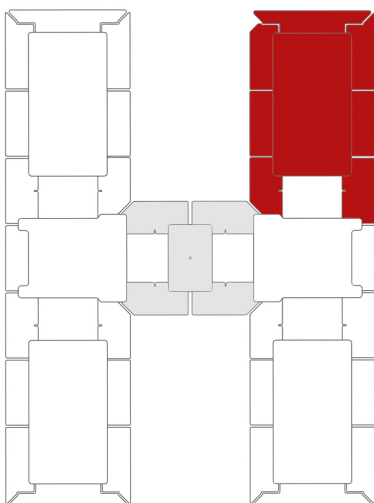
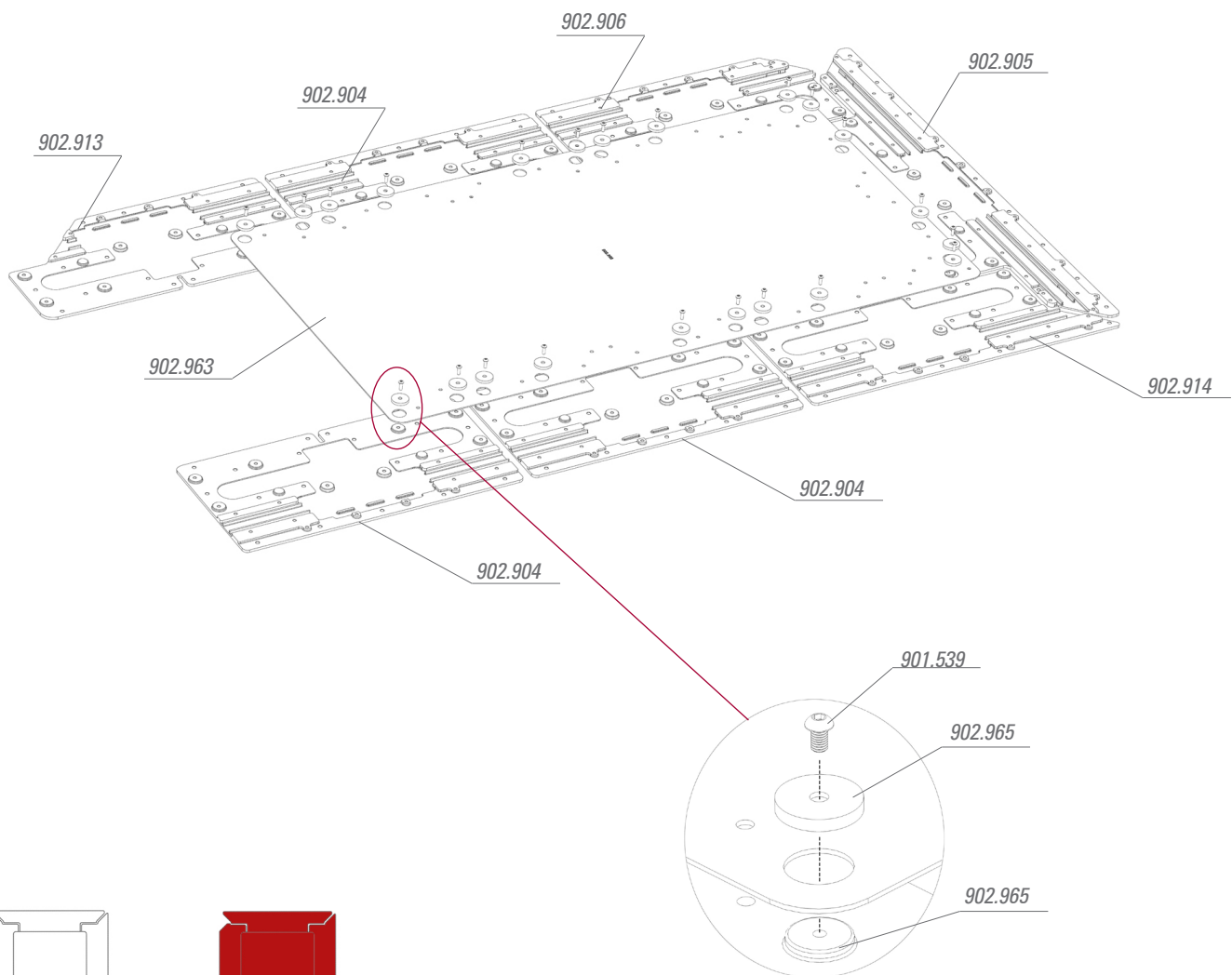
## STEP A, Placing the mounting plates of the H, 3b Leg of the H w/ straight circle connection

3b. Leg of the H w/ straight circle connection	IMT Part no.	R. Stahl Tranberg Part no.	Quantity
	901.539	99520186	22 pcs.
	902.965	99520300	22 pcs.
	902.963	99520235	1 pcs.
	902.904 / 902.904BW	99520194 / BW: 99500195	3 pcs.
	902.905 / 902.905BW	99520200 / BW: 99500201	1 pc.
	902.913 / 902.913BW	99520210 / BW: 99520211	1 pcs.
	902.906 / 902.906BW	99520202 / BW; 99520203	1 pcs.
	902.914 / 902.914BW	99520196 / BW:9952197	1 pcs.

# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0

Helideck Lighting System



- Build the H sub section, shown above, and place it with the M8 bolt in the centre of the painted H on the deck.
- Use at least 2 caps (902.965) per mounting plate.
- The number engraved in the parts corresponds with the numbers shown in the above table and figure.



**When moving this construction take care not to bend the tool.**

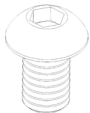


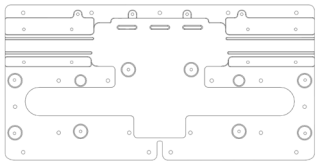
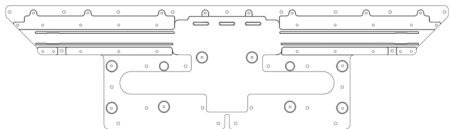
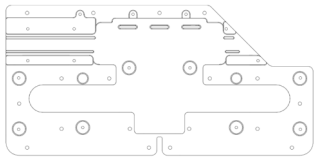
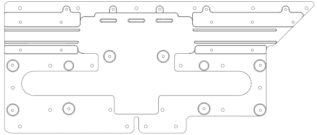
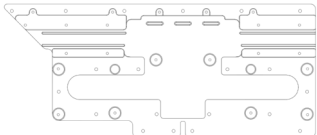
**Make sure the bolts are tightened with a torque of no more than 10Nm to avoid damage.**

# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0

Helideck Lighting System

## STEP A, Placing the mounting plates of the H, 4b Leg of the H

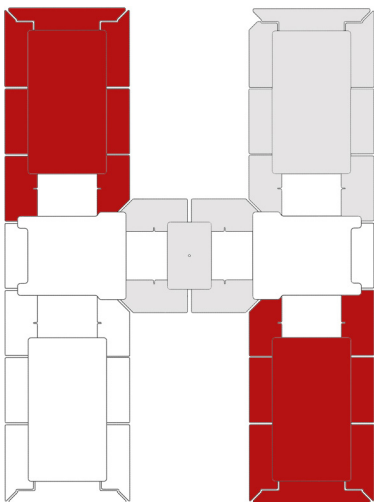
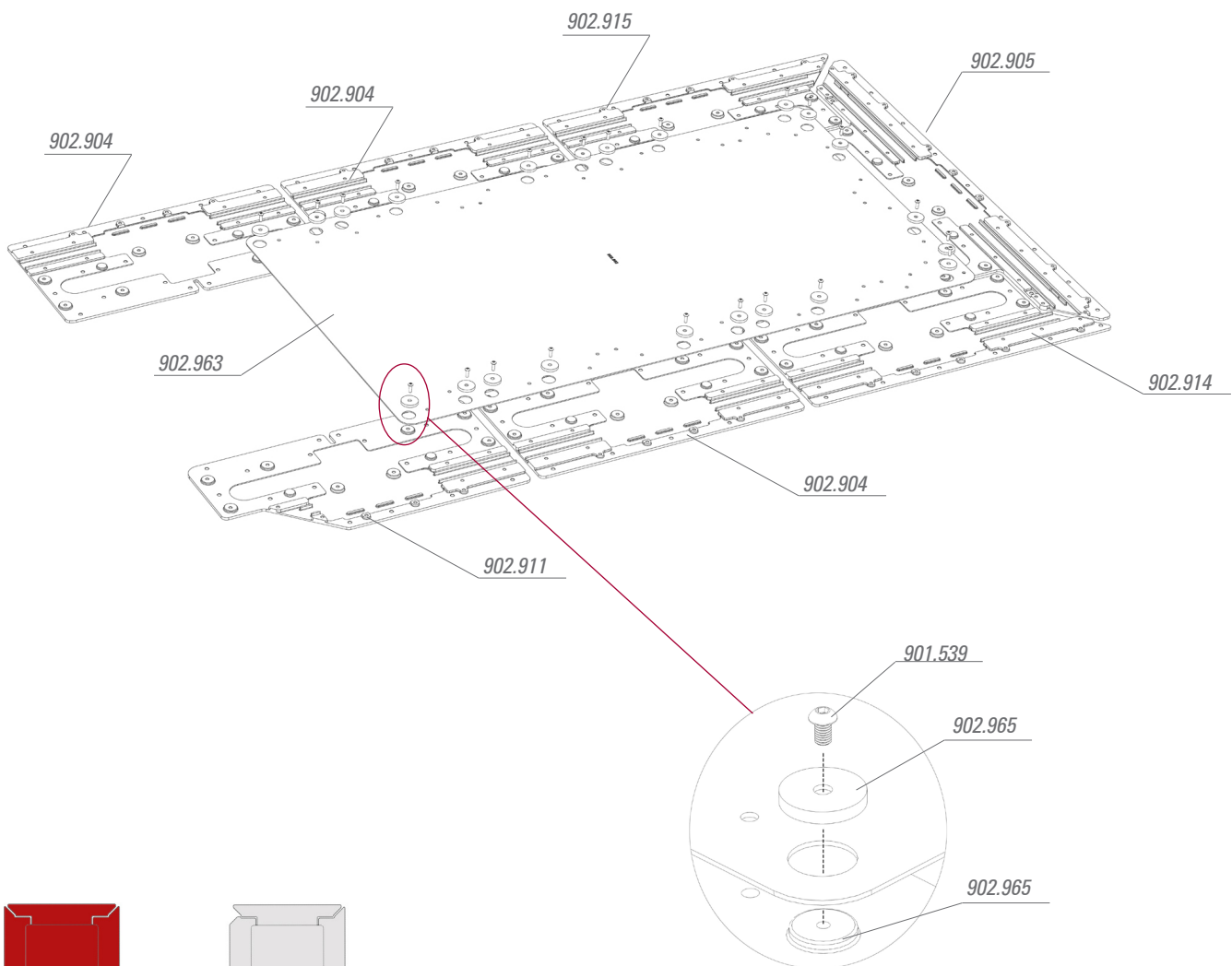
4b. Leg of the H	IMT Part no.	R. Stahl Tranberg Part no.	Quantity
	901.539	99520186	44 pcs.
	902.965	99520300	44 pcs.
	902.963	99520235	2 pcs.
	902.904 / 902.904BW	99520194 / BW: 99520195	6 pcs.
	902.905 / 902.905BW	99520200 / BW: 99520201	2 pc.
	902.911 / 902.911BW	99520206 / BW: 99520207	2 pcs.
	902.915 / 902.915BW	99520198 / BW: 99520199	2 pcs.
	902.914 / 902.914BW	99520196 / BW: 99520197	2 pcs.



# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0

Helideck Lighting System



- Build the H sub section, shown above, and place it with the M8 bolt in the centre of the painted H on the deck.
- Use at least 2 caps (902.965) per mounting plate.
- The number engraved in the parts corresponds with the numbers shown in the above table and figure.



**When moving this construction take care not to bend the tool.**

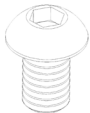
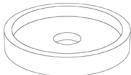

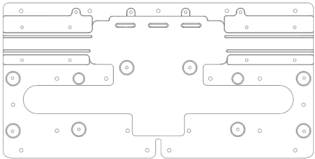
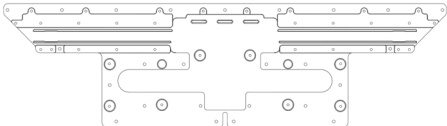
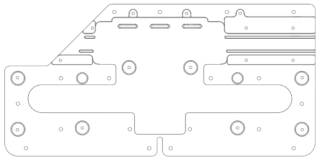
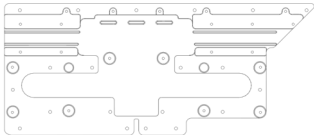
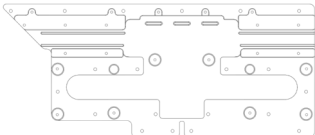
**Make sure the bolts are tightened with a torque of no more than 10Nm to avoid damage.**

# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0

Helideck Lighting System

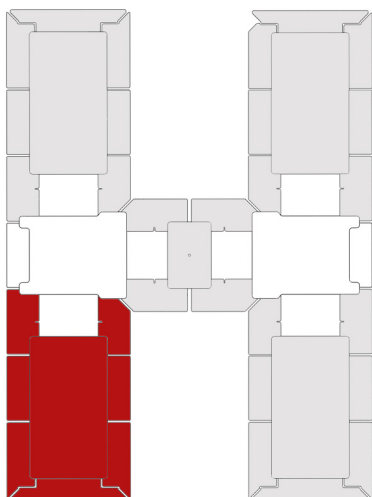
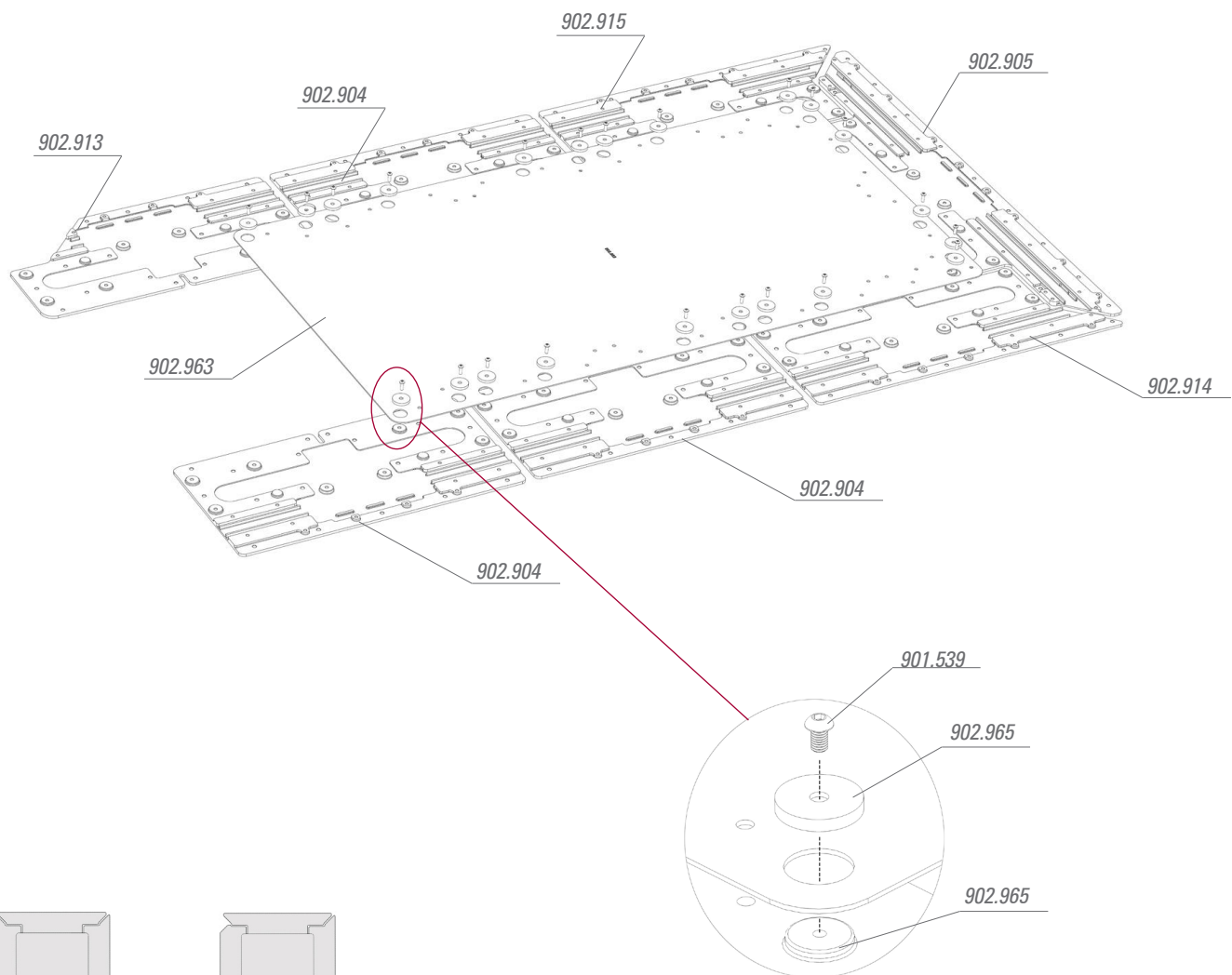
## STEP A, Placing the mounting plates of the H, 5b Leg of the H

5b. Leg of the H	IMT Part no.	R. Stahl Tranberg Part no.	Quantity
	901.539	99520186	22 pcs.
	902.965	99520300	22 pcs.
	902.963	99520235	1 pcs.
	902.904 / 902.904BW	99520194 / BW: 99500195	3 pcs.
	902.905 / 902.905BW	99520200 / BW: 99520201	1 pc.
	902.913 / 902.913BW	99520210 / BW: 99520211	1 pcs.
	902.915 / 902.915BW	99520198 / BW: 99520199	1 pcs.
	902.914 / 902.9014BW	99520196 / BW: 99520197	1 pcs.

# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0

Helideck Lighting System



- Build the H sub section, shown above, and place it with the M8 bolt in the centre of the painted H on the deck.
- Use at least 2 caps (902.965) per mounting plate.
- The number engraved in the parts corresponds with the numbers shown in the above table and figure.



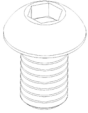
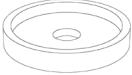
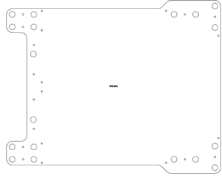
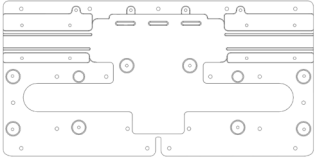
**When moving this construction take care not to bend the tool.**

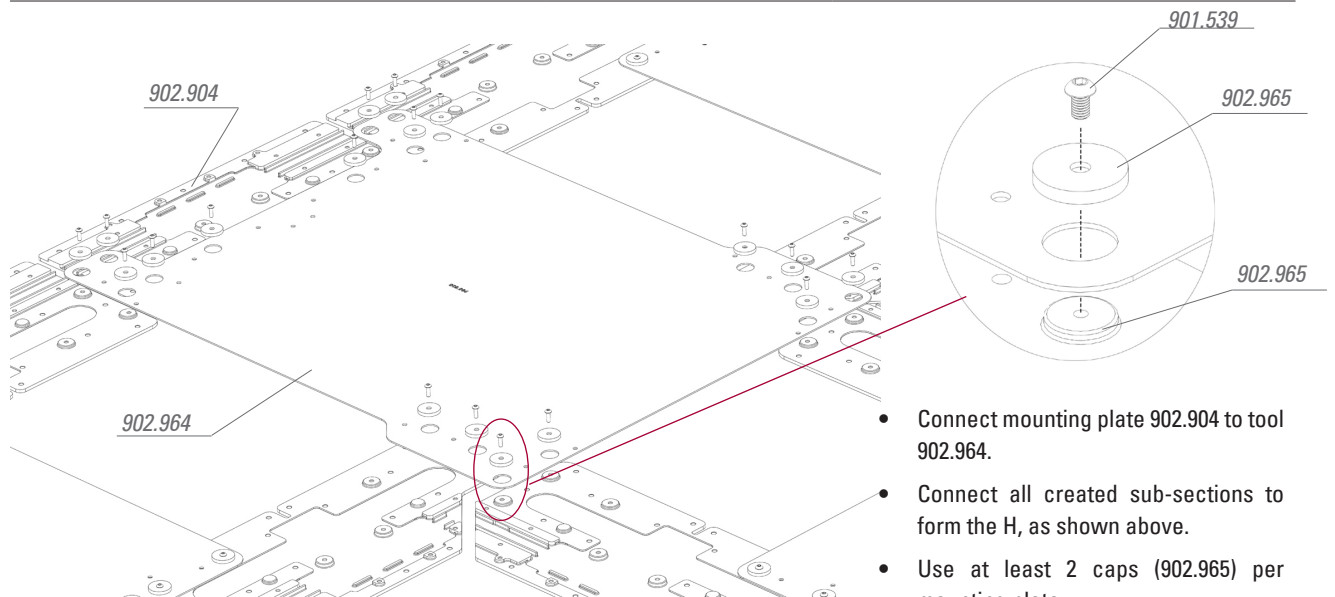
**Make sure the bolts are tightened with a torque of no more than 10Nm to avoid damage.**

# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0  
Helideck Lighting System

## STEP A, Connecting the sections of the H, 6

6. Connecting the sections of the H	IMT Part no.	R. Stahl Tranberg Part no.	Quantity
	901.539	99520186	22 pcs.
	902.965	99520300	22 pcs.
	902.964	99520236	1 pcs.
	902.904 / 902.904BW	99520194 / BW: 99520195	3 pcs.



- Connect mounting plate 902.904 to tool 902.964.
- Connect all created sub-sections to form the H, as shown above.
- Use at least 2 caps (902.965) per mounting plate.
- The number engraved in the parts corresponds with the numbers shown above.
- Make sure the installation is positioned correctly on the painted H on the deck. The created H can still be moved to achieve this.



**When moving this construction take care not to bend the tool.  
Make sure the bolts are tightened with a torque of no more than 10Nm to avoid damage.**

# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0

Helideck Lighting System

## STEP B

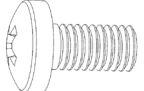
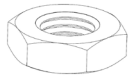
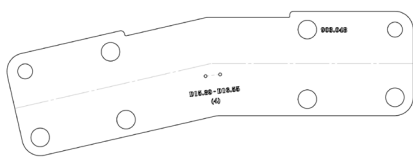




Placing the mounting plates of the circle and the cable trays.

# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0

Helideck Lighting System

## STEP B, Preparing the tools

Step B	IMT Part no.	R. Stahl Tranberg Part no.	Quantity
	901.466	99520183	12 pcs.
	7-G133004000	99520290	12 pcs.
	D-value dependent	D-value dependent	3 pcs.
	902.968	99520295	2 pcs.
	902.969	99520296	2 pcs.
	902.971	99520297	2 pcs.
	902.970	99520299	8 pcs.

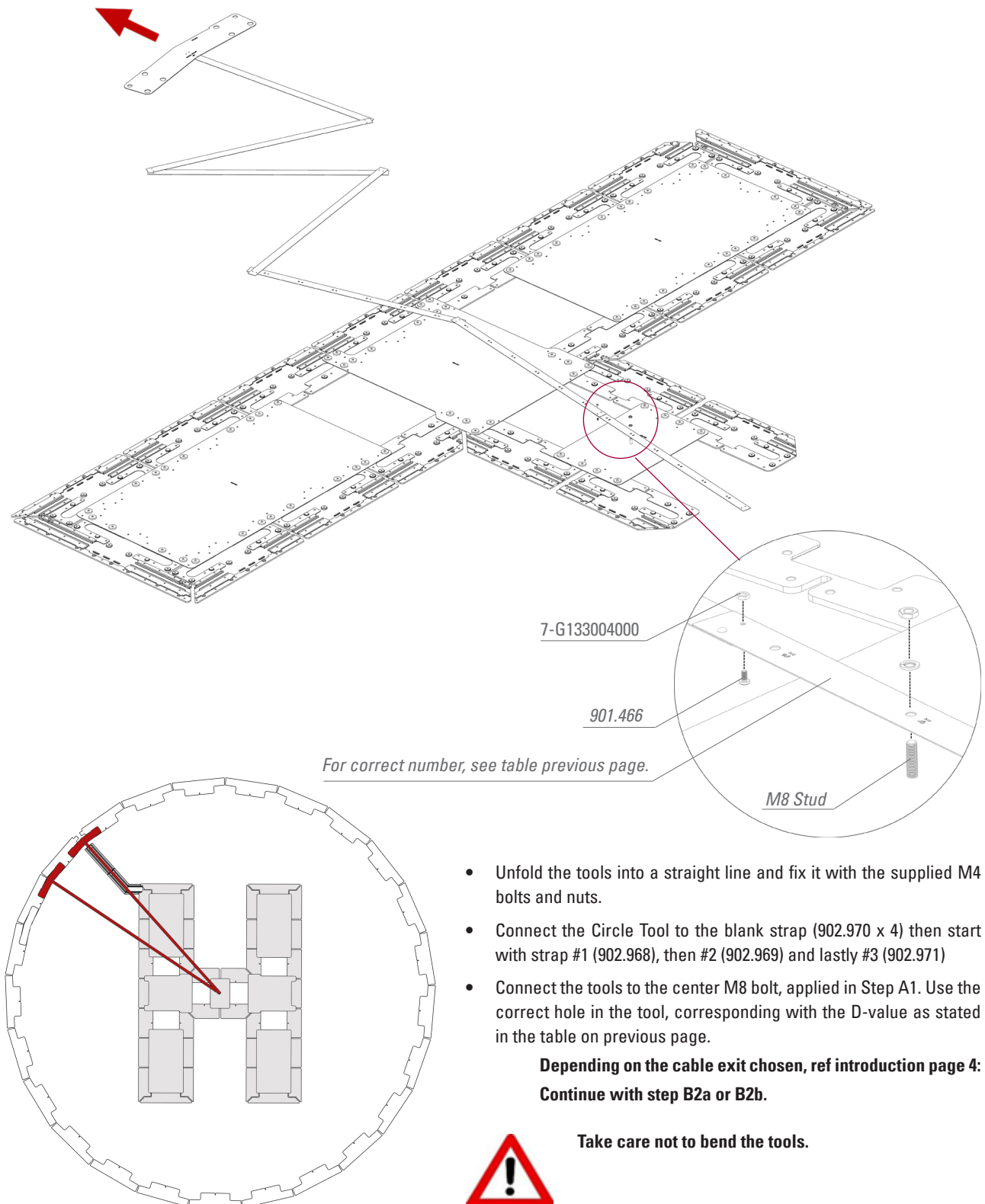
D-value	Number
13,88m – 14,54m	1
14,55m – 15,21m	2
15,22m – 15,88m	3
15,89m – 16,55m	4
16,56m – 17,22m	5
17,23m – 17,89m	6
17,90m – 18,56m	7
18,57m – 19,23m	8
19,24m – 19,90m	9
19,91m – 20,57m	10
20,58m – 21,24m	11
21,25m – 21,91m	12

D-value	Number
21,92m – 22,58m	13
22,59m – 23,25m	14
23,26m – 23,91m	15
23,92m – 24,58m	16
24,59m – 25,25m	17
25,26m – 25,92m	18
25,93m – 26,59m	19
26,60m – 27,26m	20
27,27m – 27,92m	21
27,93m – 28,59m	22
28,60m – 29,26m	23
29,27m – 29,93m	24

# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0

Helideck Lighting System



For correct number, see table previous page.

- Unfold the tools into a straight line and fix it with the supplied M4 bolts and nuts.
- Connect the Circle Tool to the blank strap (902.970 x 4) then start with strap #1 (902.968), then #2 (902.969) and lastly #3 (902.971)
- Connect the tools to the center M8 bolt, applied in Step A1. Use the correct hole in the tool, corresponding with the D-value as stated in the table on previous page.

**Depending on the cable exit chosen, ref introduction page 4:  
Continue with step B2a or B2b.**


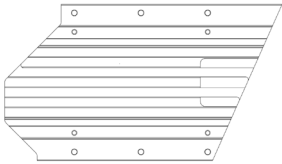

**Take care not to bend the tools.**

# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0

Helideck Lighting System

## STEP B, 2a, Angled tray connection to the H.

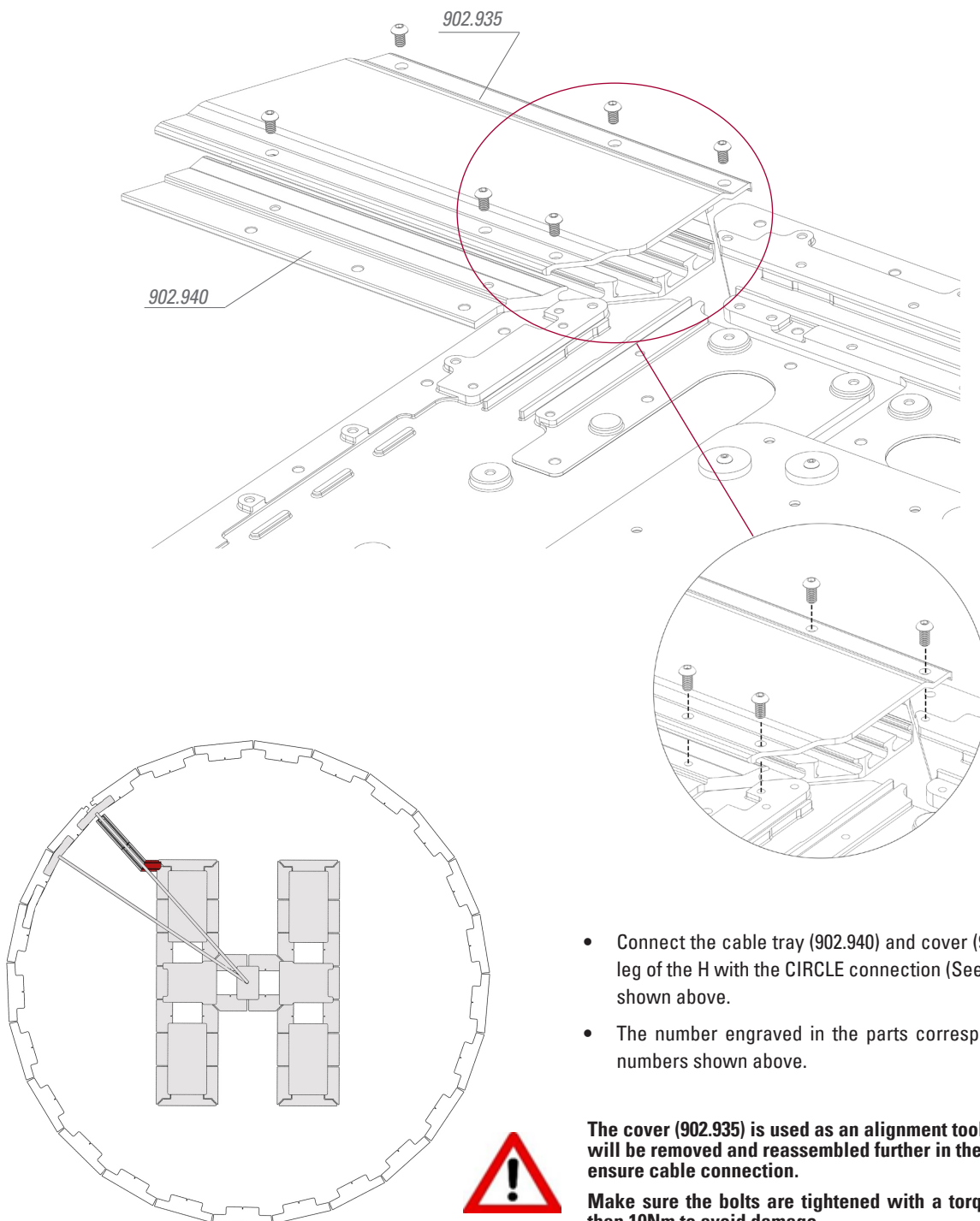
2a. Angled tray connection to the H	IMT Part no.	R. Stahl Tranberg Part no.	Quantity
	901.539	99520186	6 pcs.
	902.940 / 902.940BW	99520046 / BW: 99520047	1 pc.
	902.935 / 902.935BW	99520143 / BW: 99520375	1 pc.



# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0

Helideck Lighting System





# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0

Helideck Lighting System

## STEP B, 3a, Cable trays to circle

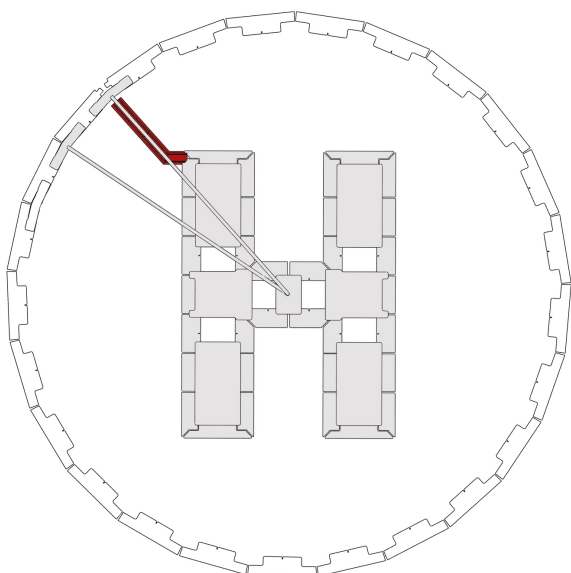
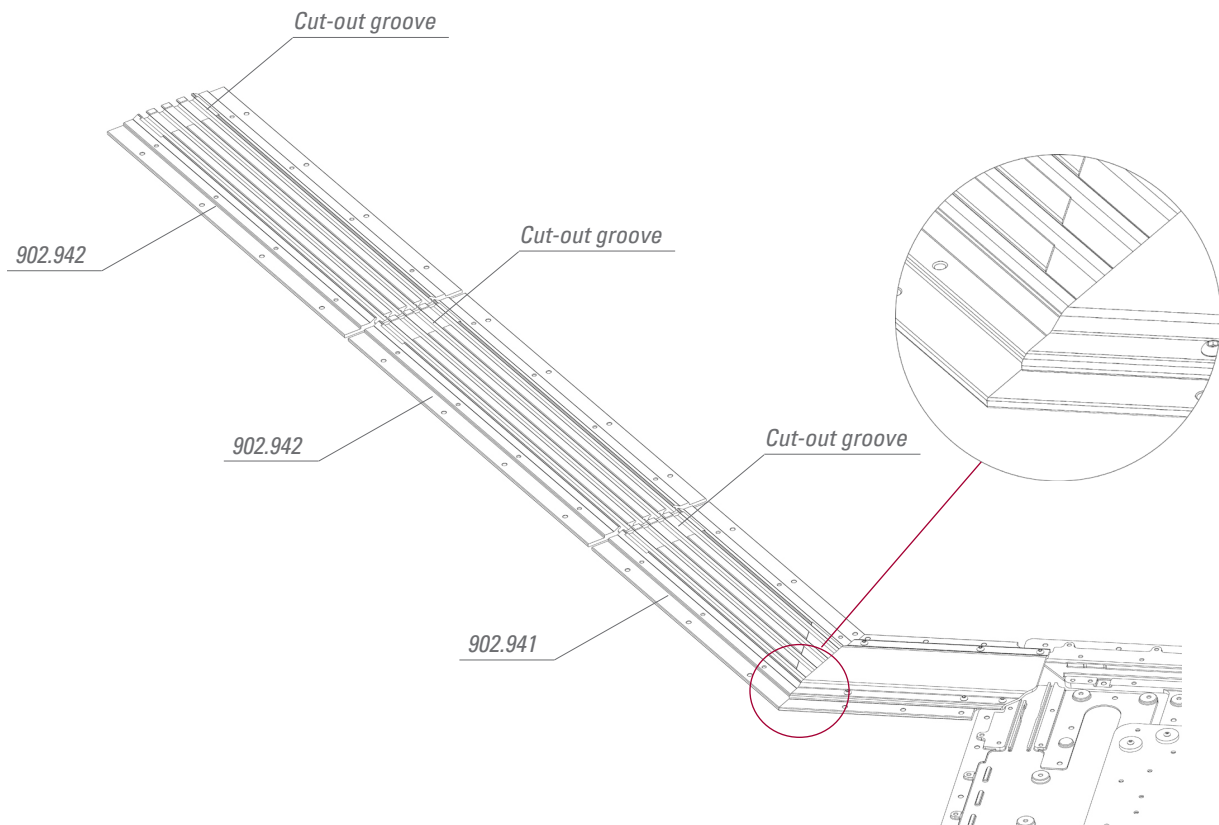
3a. Cable trays to circle	IMT Part no.	R. Stahl Tranberg Part no.	Quantity
	902.941 / 902.941BW	99520050 / BW: 99520051	1 pc.
	902.942 / 902.942BW	99520054 / BW: 99520055	Ref. table

D-value	902.942
10,39m – 13,20m	0
13,21m – 15,88m	1
15,89m – 18,56m	2
18,57m – 21,24m	3
21,25m – 23,91m	4
23,92m – 26,59m	5
26,60m – 29,26m	6

# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0

Helideck Lighting System



- Place the cable tray (902.941) in such a way that it aligns with the cable tray assembled in the previous step (See detail view).
- Place the cable trays (902.942) in straight line, as shown above with the cut-out grooves on the far side of the H.
- The amount of straight cable trays (902.942) used depends on the D-Value of the deck. Check the table shown on the previous page to determine the amount needed.



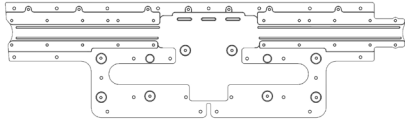
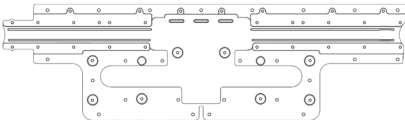
**In the complete installation there is some distance between the straight covers (902.942). This distance will be applied in Step B8 before the cable trays are fixed to the deck.**

# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0

Helideck Lighting System

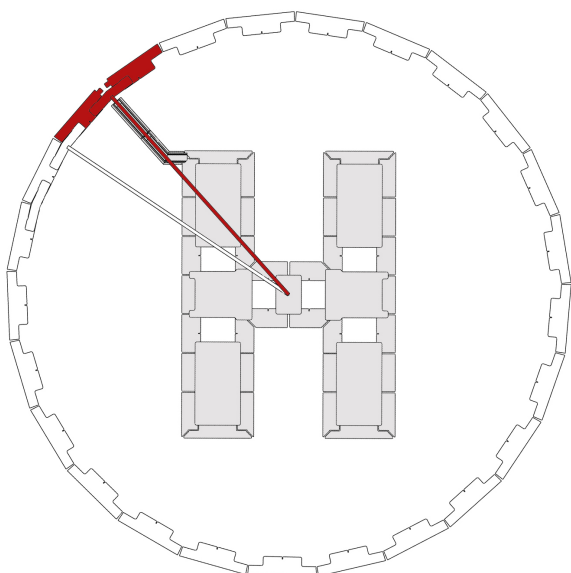
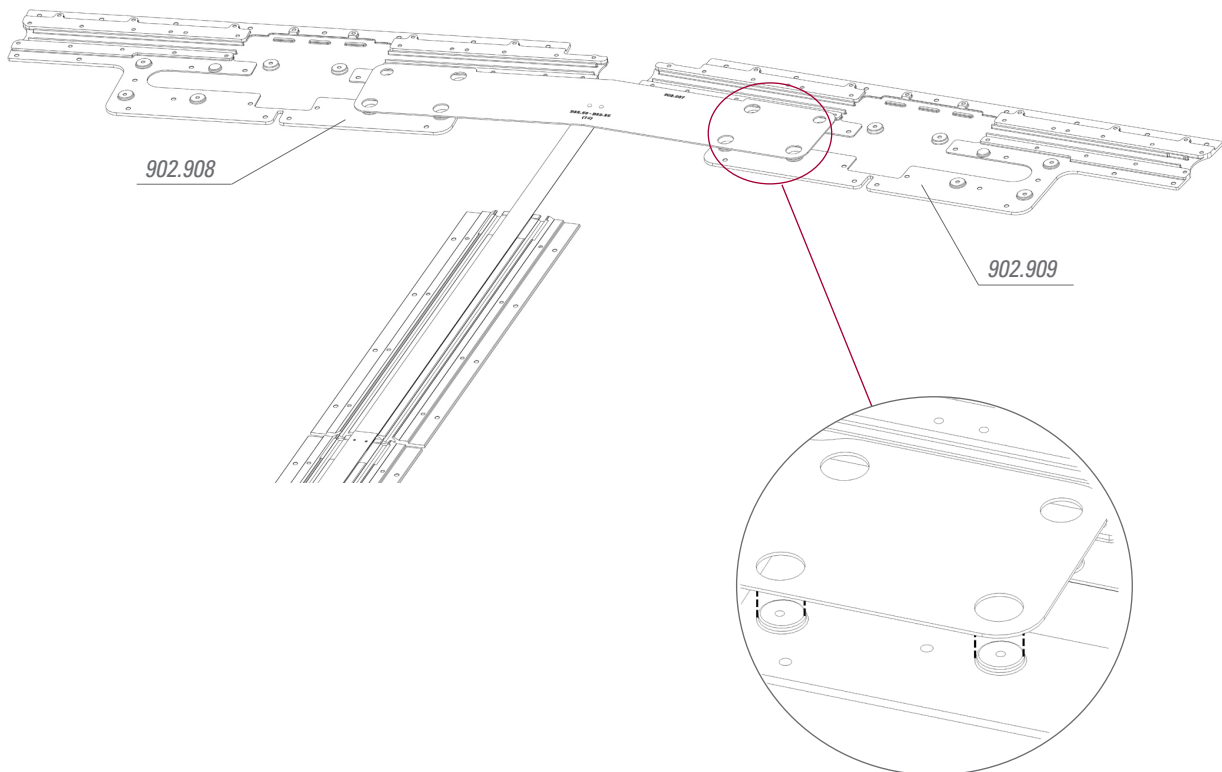
## STEP B, 4a, First mounting plates circle

4a. First mounting plates circle	IMT Part no.	R. Stahl Tranberg Part no.	Quantity
	902.908	99520190	1 pc.
	902.909	99520191	1 pc.

# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0

Helideck Lighting System



- Stretch the tool to the start of the circle. The strap should align with the center of the straight cable trays (902.942), as shown above.
- Slide the holes in the tool over the holes of the mounting plates (902.908 and 902.909), as shown in the detail to the left.
- The number engraved in the parts corresponds with the numbers shown above.
- Pull the mounting plates back to make sure the strap is straight and place the first mounting plates.

**Keep the mounting plates from shifting out of position when removing and placing the tools.**




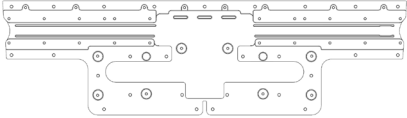
**The tail of the tool, on the other side of the stud in the center, can be removed to ensure an easier placing of the circle.**

# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0

Helideck Lighting System

## STEP B, 5a, Mounting plates circle

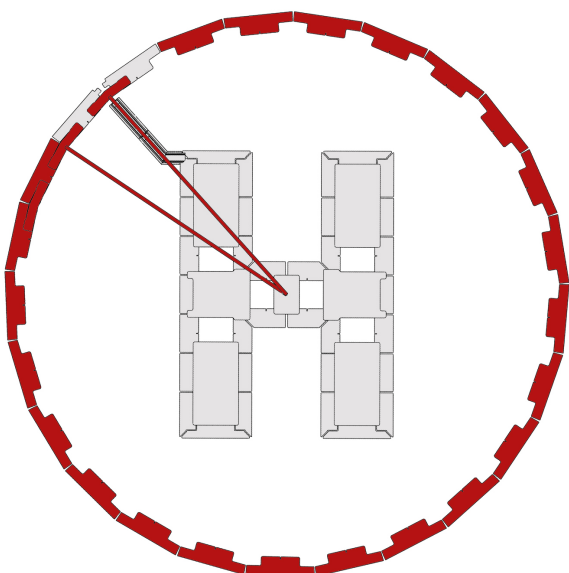
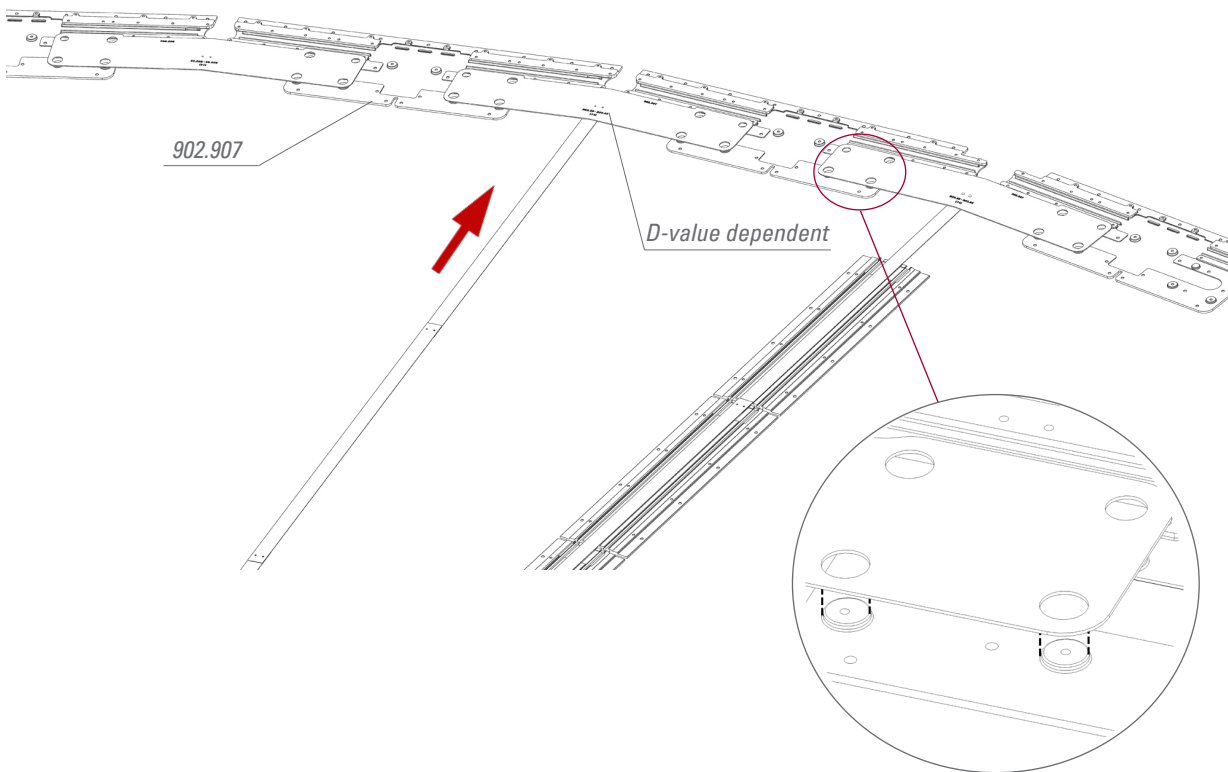
5a. Mounting plates circle	IMT Part no.	R. Stahl Tranberg Part no.	Quantity
	D-value dependent	D-value dependent	1 pc.
	902.907	99520189	Ref. table

D-value	902.907
13,88m – 14,54m	23
14,55m – 15,21m	24
15,22m – 15,88m	25
15,89m – 16,55m	26
16,56m – 17,22m	27
17,23m – 17,89m	28
17,90m – 18,56m	29
18,57m – 19,23m	30
19,24m – 19,90m	31
19,91m – 20,57m	32
20,58m – 21,24m	33
21,25m – 21,91m	34
21,92m – 22,58m	35
22,59m – 23,25m	36
23,26m – 23,91m	37
23,92m – 24,58m	38
24,59m – 25,25m	39
25,26m – 25,92m	40
25,93m – 26,59m	41
26,60m – 27,26m	42
27,27m – 27,92m	43
27,93m – 28,59m	44
28,60m – 29,26m	45
29,27m – 29,93m	46

# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0

Helideck Lighting System



- Slide the holes in the second circle tool over the holes of the mounting plates (902.908 and 902.909), as shown in the detail to the left. Keep the first tool connected to the mounting plates.
- When both tools are connected pull all 3 mounting plates back to straighten both straps. This by applying pressure to the middle plate (see red arrow above).
- Repeat these steps with both tools adding just 1 mounting plate (902.907) each repeat, until the circle is complete.
- Use the extra supplied tool without the strap as an extra check to make sure no mounting plates have shifted out of position.
- When placed correctly the last mounting plate should connect with the first plate placed. The tool can be used check this. Deviations up to 10mm are acceptable.




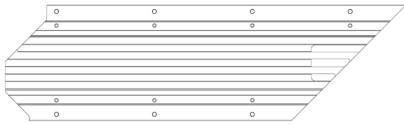

**Keep the mounting plates from shifting out of position when removing and placing the tools.**

# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0

Helideck Lighting System

## STEP B, 2b, Straight cable tray connection to H

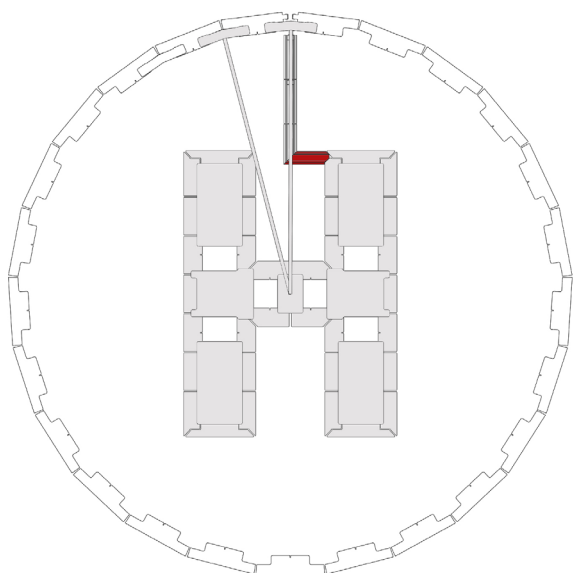
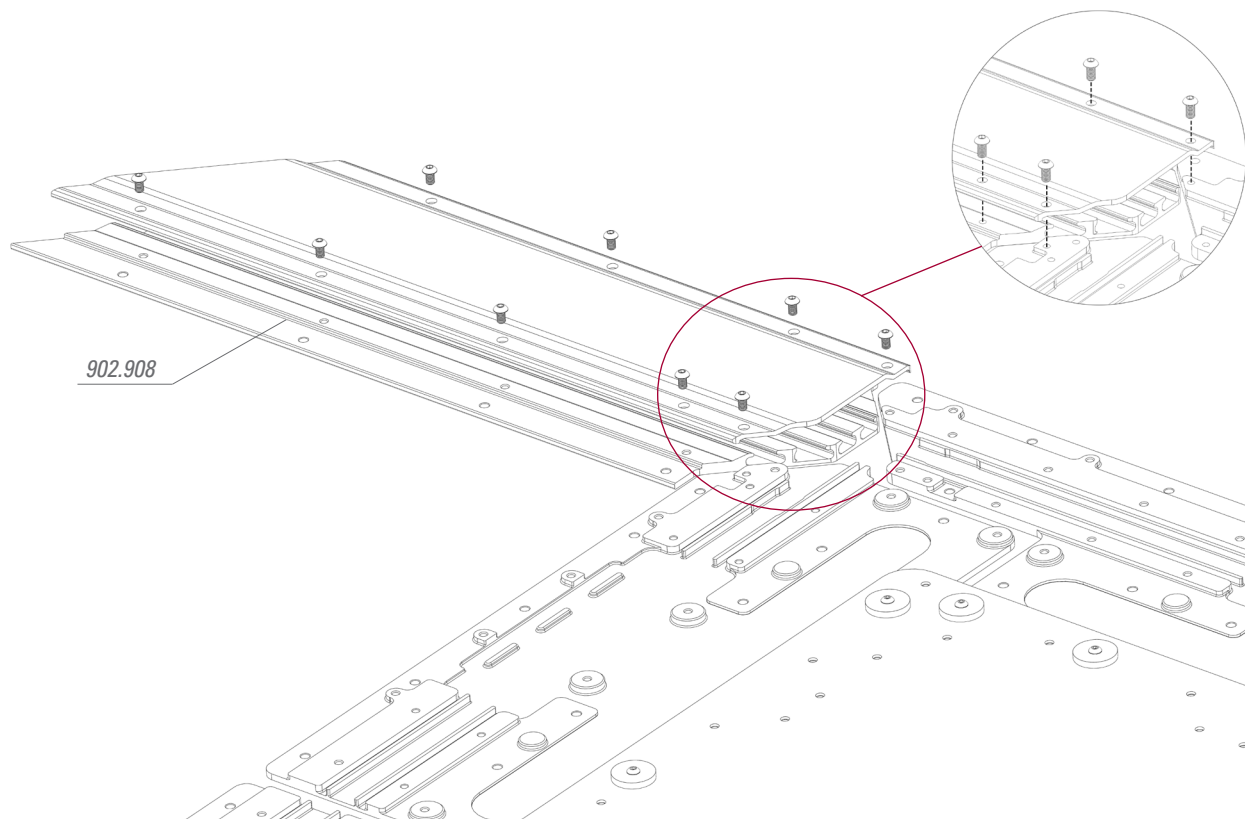
2b. Straight cable tray connection to H	IMT Part no.	R. Stahl Tranberg Part no.	Quantity
	901.539	99520186	6 pcs.
	902.974 / 902.974BW	99520048 / BW: 99520049	1 pc.
	902.972 / 902.972BW	99520144 / BW: 99520145	1 pc.



# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0

Helideck Lighting System



- Connect the cable tray (902.974) and cover (902.972) to the leg of the H with the CIRCLE connection (See Step A3b), as shown above.
- The number engraved in the parts corresponds with the numbers shown above.

**The cover (902.972) is used as an alignment tool in Step-B and will be removed and reassembled in further in the installation to ensure cable connection.**

**Make sure the bolts are tightened with a torque of no more than 10Nm to avoid damage.**

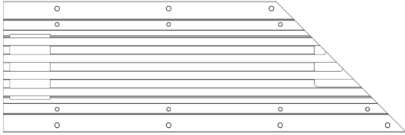
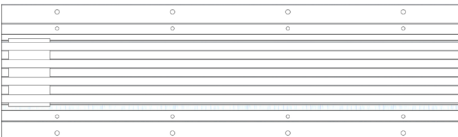


# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0

Helideck Lighting System

## STEP B, 3b, Cable trays to circle

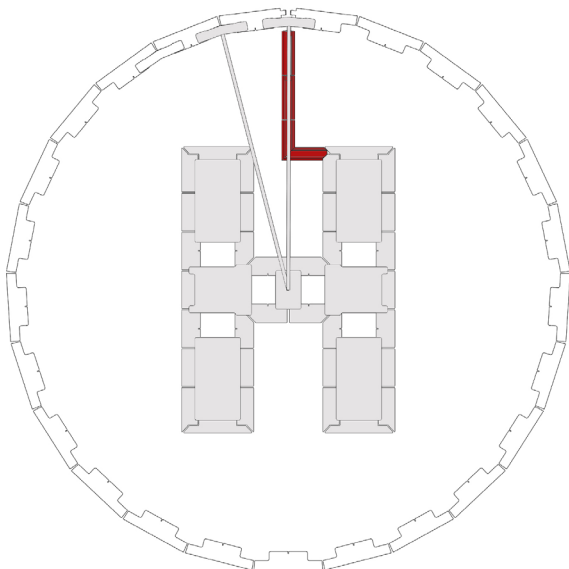
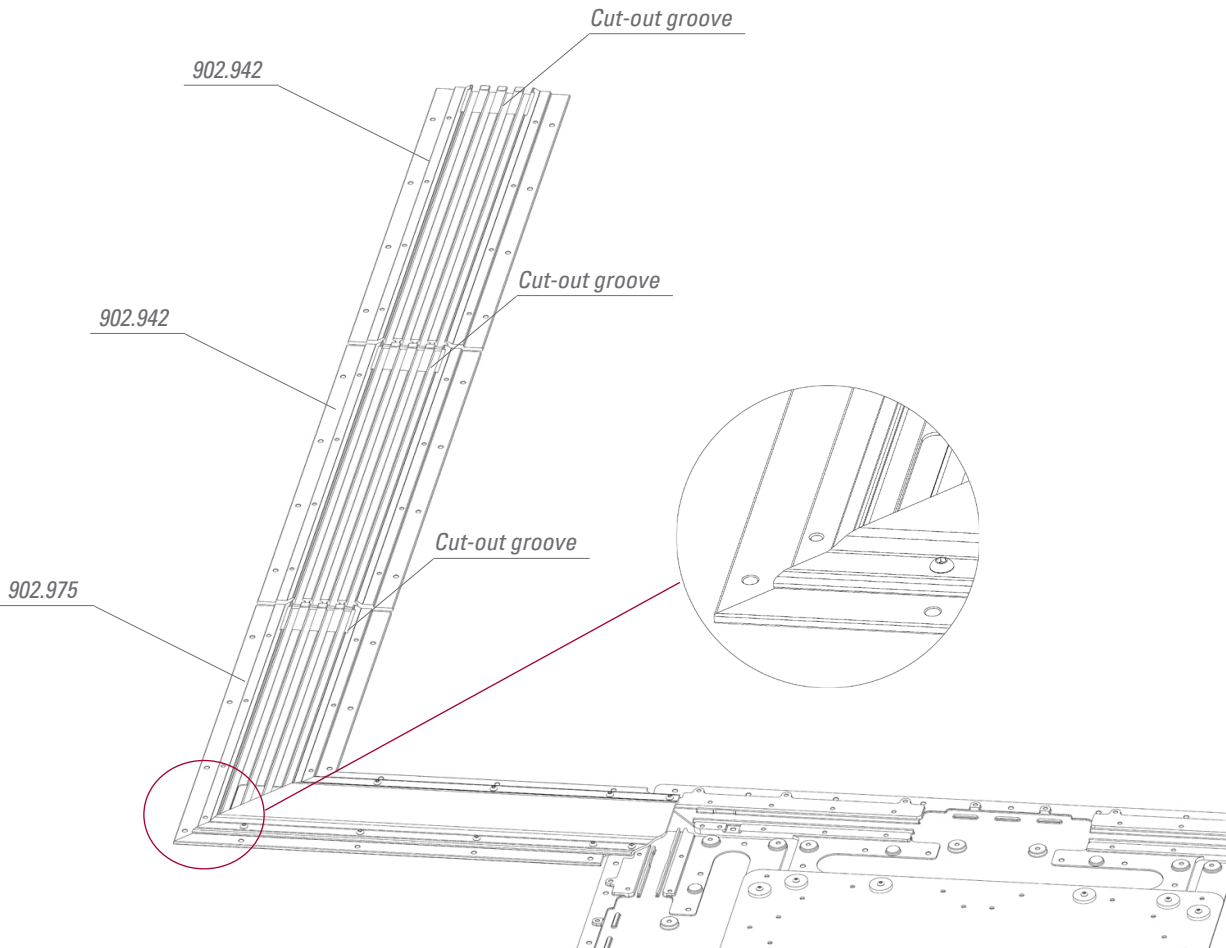
3b. cable trays to circle	IMT Part no.	R. Stahl Tranberg Part no.	Quantity
	902.975 / 902.975BW	99520052 / BW: 99520053	1 pc.
	902.942 / 902.942BW	99520054 / BW: 99500055	Ref. table

D-value	902.942
10,39m – 13,20m	1
13,21m – 15,88m	2
15,89m – 18,56m	3
18,57m – 21,24m	4
21,25m – 23,91m	5
23,92m – 26,59m	6
26,60m – 29,26m	7

# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0

Helideck Lighting System



- Place the cable tray (902.975) in such a way that it aligns with the cable tray assembled in the previous step (See detail view).
- Place the cable trays (902.942) in straight line, as shown above with the cut-out grooves on the far side of the H.
- The amount of straight cable trays (902.942) used depends on the D-Value of the deck. Check the table shown on previous page to determine the amount needed.



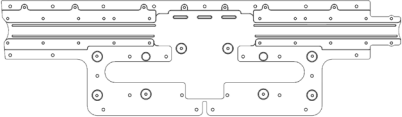
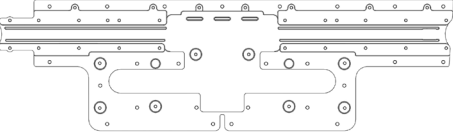
**In the complete installation there is some distance between the straight covers (902.942). This distance will be applied in Step B8 before the cable trays are fixed to the deck.**

# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0

Helideck Lighting System

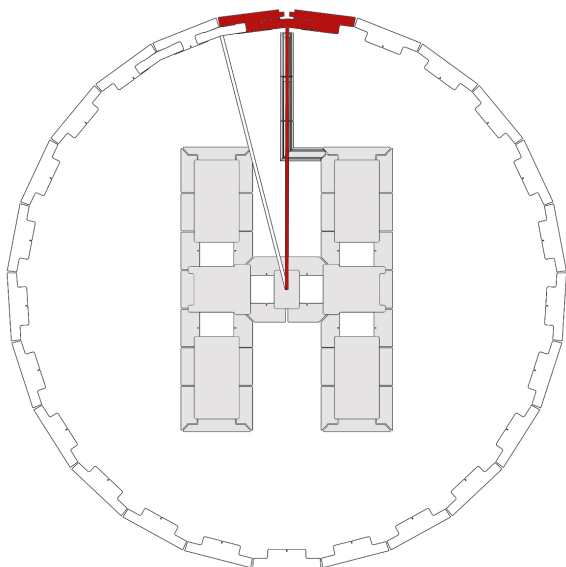
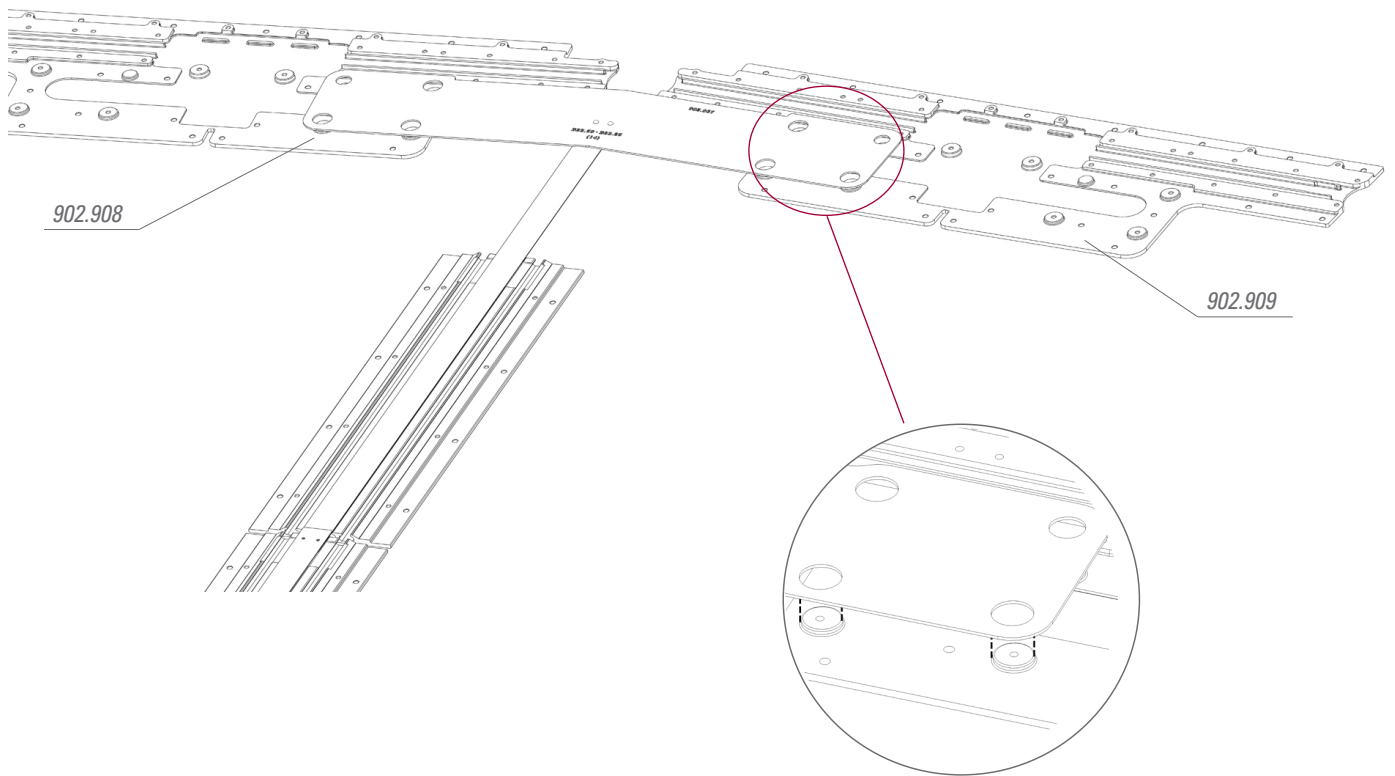
## STEP B, 4b, First mounting plates circle

4b. First mounting plates circle	IMT Part no.	R. Stahl Tranberg Part no.	Quantity
	902.908	99520190	1 pc.
	902.909	99520191	1 pc.

# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0

Helideck Lighting System



- Stretch the tool to the start of the circle. The strap should align with the center of the straight cable trays (902.942), as shown above.
- Slide the holes in the tool over the holes of the mounting plates (902.908 and 902.909), as shown in the detail to the left.
- The number engraved in the parts corresponds with the numbers shown above.
- Pull the mounting plates back to make sure the steel band is straight and place the first mounting plates.

**Keep the mounting plates from shifting out of position when removing and placing the tools.**



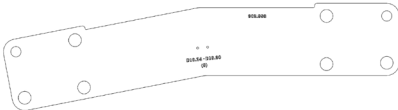
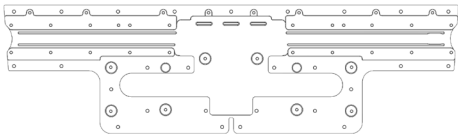
**The tail of the tool, on the other side of the stud in the center, can be removed to ensure an easier placing of the circle.**

# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0

Helideck Lighting System

## STEP B, 5b, Mounting plates circle

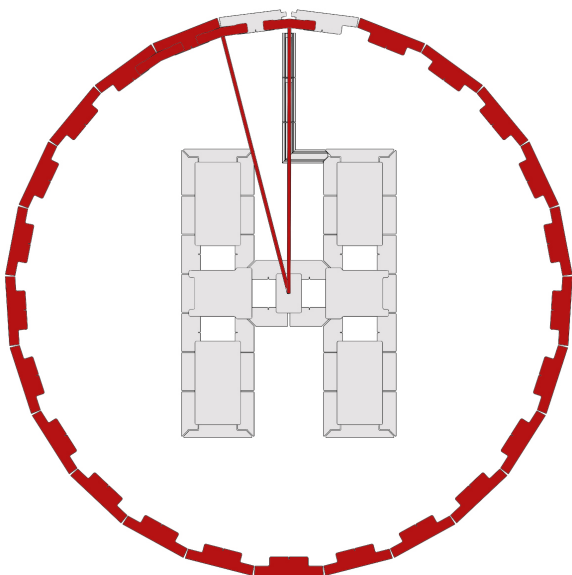
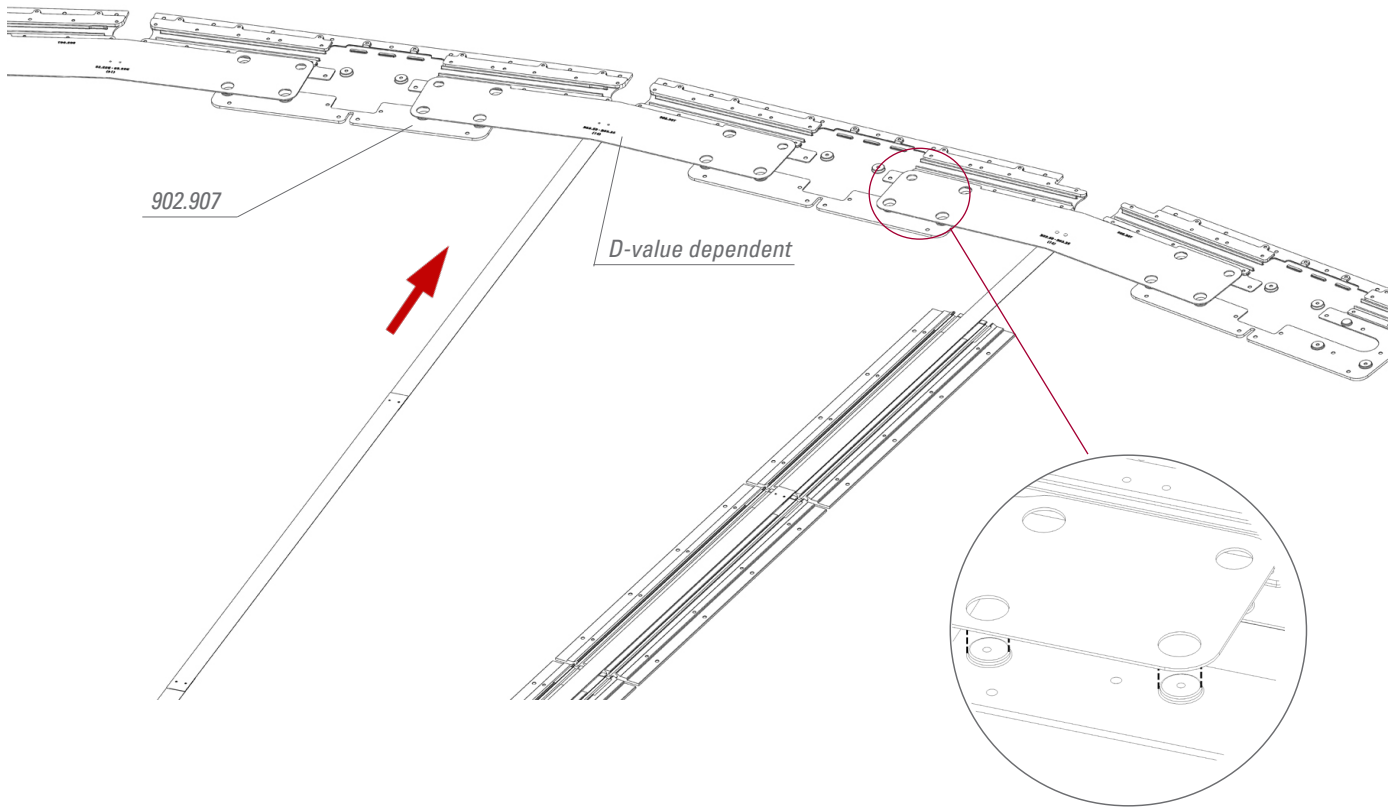
5b. Mounting plates circle	IMT Part no.	R. Stahl Tranberg Part no.	Quantity
	D-value dependent	D-value dependent	Ref. table
	902.907	99520189	1 pc.

D-value	902.907
13,88m – 14,54m	23
14,55m – 15,21m	24
15,22m – 15,88m	25
15,89m – 16,55m	26
16,56m – 17,22m	27
17,23m – 17,89m	28
17,90m – 18,56m	29
18,57m – 19,23m	30
19,24m – 19,90m	31
19,91m – 20,57m	32
20,58m – 21,24m	33
21,25m – 21,91m	34
21,92m – 22,58m	35
22,59m – 23,25m	36
23,26m – 23,91m	37
23,92m – 24,58m	38
24,59m – 25,25m	39
25,26m – 25,92m	40
25,93m – 26,59m	41
26,60m – 27,26m	42
27,27m – 27,92m	43
27,93m – 28,59m	44
28,60m – 29,26m	45
29,27m – 29,93m	46

# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0

Helideck Lighting System



- Slide the holes in the second circle tool over the holes of the mounting plates (902.908 and 902.909), as shown in the detail view. Keep the first tool connected to the mounting plates.
- When both tools are connected pull all 3 mounting plates back to stretch both straps. This by applying pressure to the middle plate (see red arrow above).
- Repeat these steps with both tools adding just 1 mounting plate (902.907) each repeat, until the circle is complete.
- Use the extra supplied tool without the strap as an extra check to make sure no mounting plates have shifted out of position.
- When placed correctly the last mounting plate should connect with the first plate placed. The tool can be used check this. Deviations up to 10mm are acceptable.

**Keep the mounting plates from shifting out of position when removing and placing the tools.**



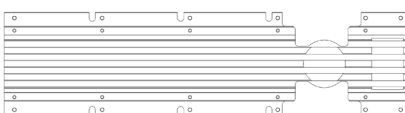
**If needed, loosen the nut in the center for an easier rotation of the tools.**

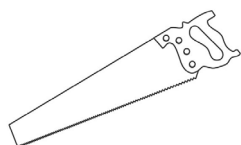
# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0

Helideck Lighting System

## STEP B, 6, Cable tray connections circle

6. Cable tray connections circle	IMT Part no.	R. Stahl Tranberg Part no.	Quantity
	902.943	99520045	1 pc.



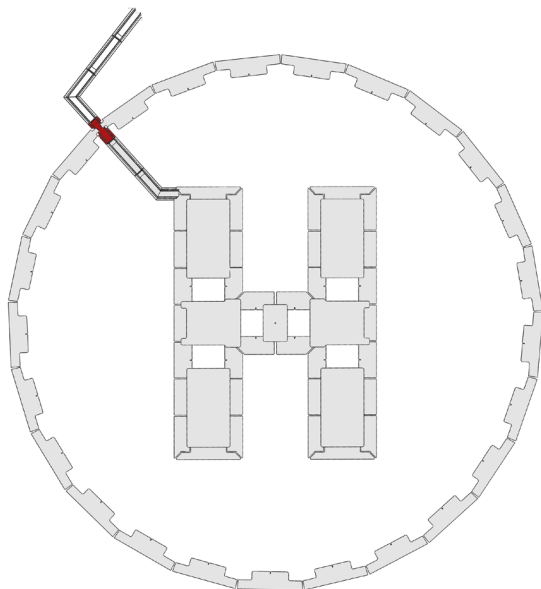
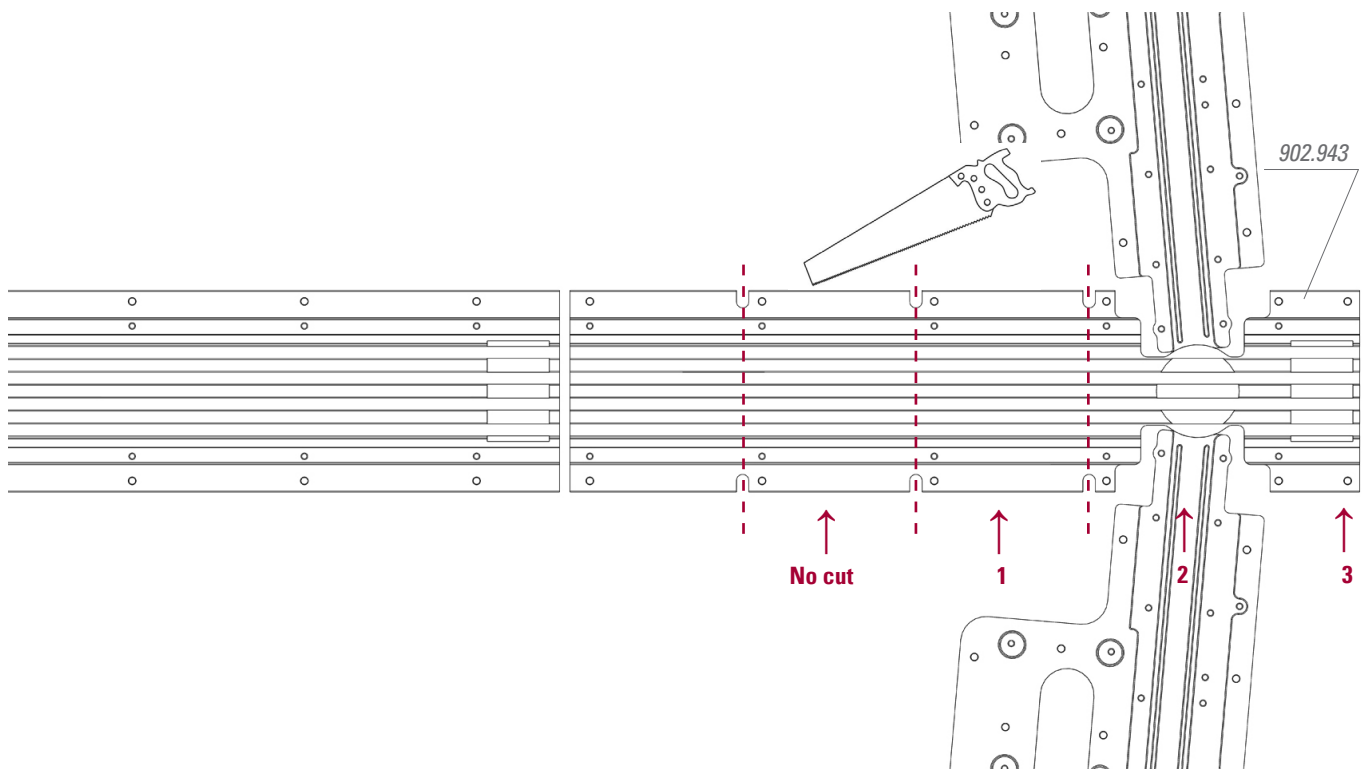
D-value	902.943
13,88m – 14,54m	2
14,55m – 15,21m	1
15,22m – 15,88m	No cut
15,89m – 16,55m	3
16,56m – 17,22m	2
17,23m – 17,89m	1
17,90m – 18,56m	No cut
18,57m – 19,23m	3
19,24m – 19,90m	2
19,91m – 20,57m	1
20,58m – 21,24m	No cut
21,25m – 21,91m	3
21,92m – 22,58m	2
22,59m – 23,25m	1
23,26m – 23,91m	No cut
23,92m – 24,58m	3
24,59m – 25,25m	2
25,26m – 25,92m	1
25,93m – 26,59m	No cut
26,60m – 27,26m	3
27,27m – 27,92m	2
27,93m – 28,59m	1
28,60m – 29,26m	No cut
29,27m – 29,93m	3



# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0

Helideck Lighting System



- Remove the tools used for laying out the circle.
- Cut the connection tray (902.943) to the correct length (see table to the left). From cut out to cut out as shown in the picture above.
- Use the part of the tray that connects with the CIRCLE mounting plates as shown in the picture above.
- Place the connection tray (902.943) as shown in the picture above.

**Not every D-Value needs the tray to be cut ("No" in table and picture).**

**Always make sure the construction stays clean after a cutting process. No grinding particles should be present on the construction.**

**The cuts should be freed of burrs to avoid damaging the cable.**

**Keep the mounting plates from shifting out of position.**

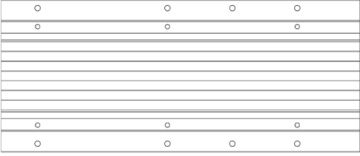


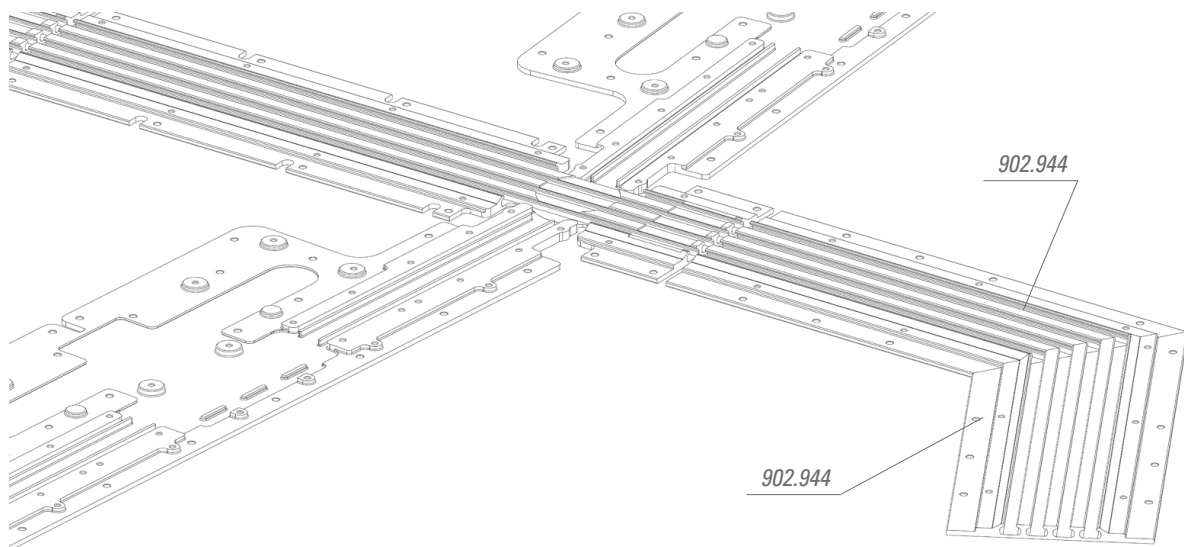
# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0

Helideck Lighting System

## STEP B, 7, Cable tray connections circle

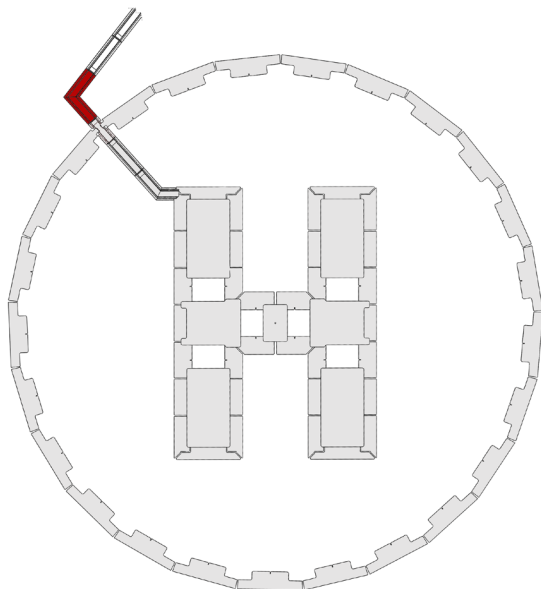
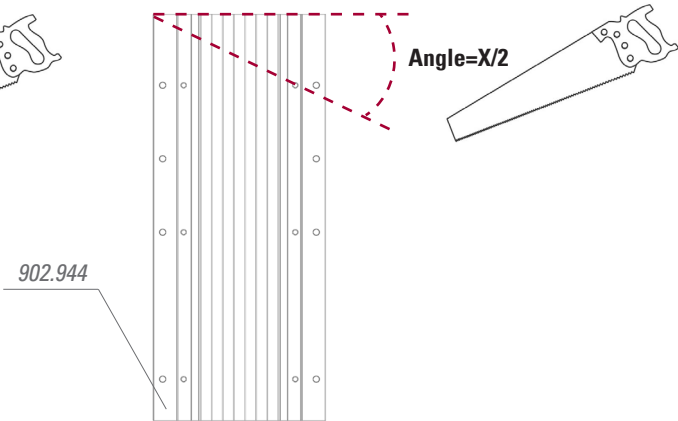
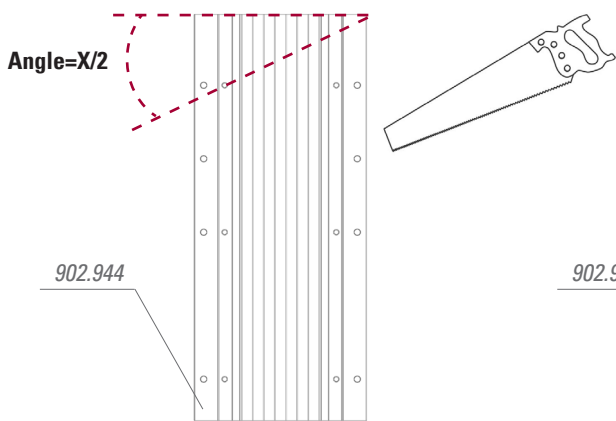
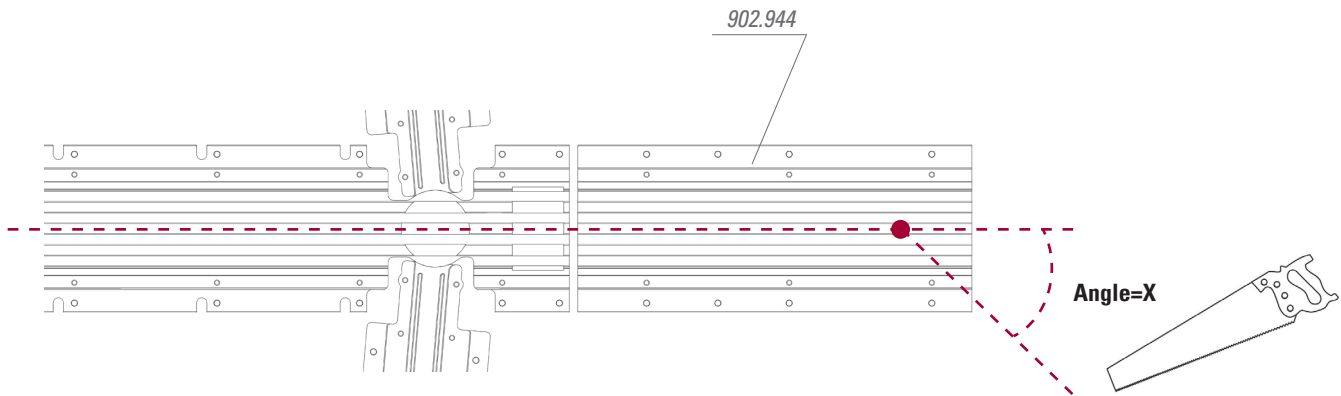
6. Cable tray connections circle	IMT Part no.	R. Stahl Tranberg Part no.	Quantity
	902.944 / 902.944BW	99520056 / BW: 99520057	2 pcs.



# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0

Helideck Lighting System



- Place one of the cable trays (902.944) as shown above.
- Define the position of the junction box and draw a straight line between that position and the dot showed in the picture above.
- Define Angle X and cut the 2 cable trays, starting at the outer corner, in an angle that's half of X. As shown in the picture to the left. X can be max 90°.
- Place the cut cable trays against each other as shown in the picture above.

**Make sure there are no obstacles in the way of the path towards the junction box.**

**The cuts should be freed of burrs to avoid damaging the cable.**


**Make sure the cavities in the cable trays (used for cabling) are aligned.**

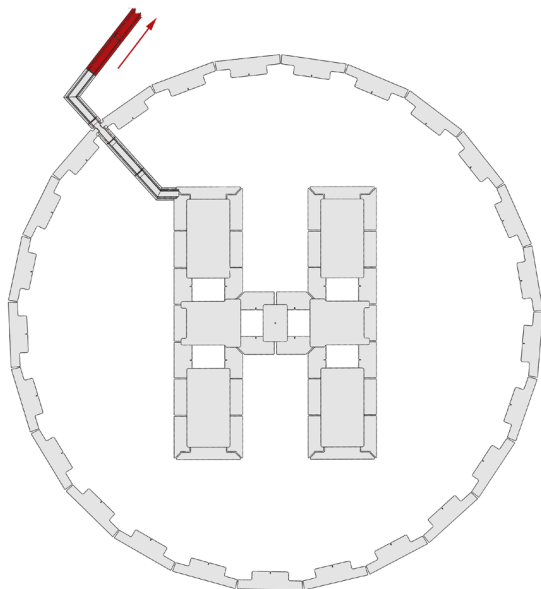
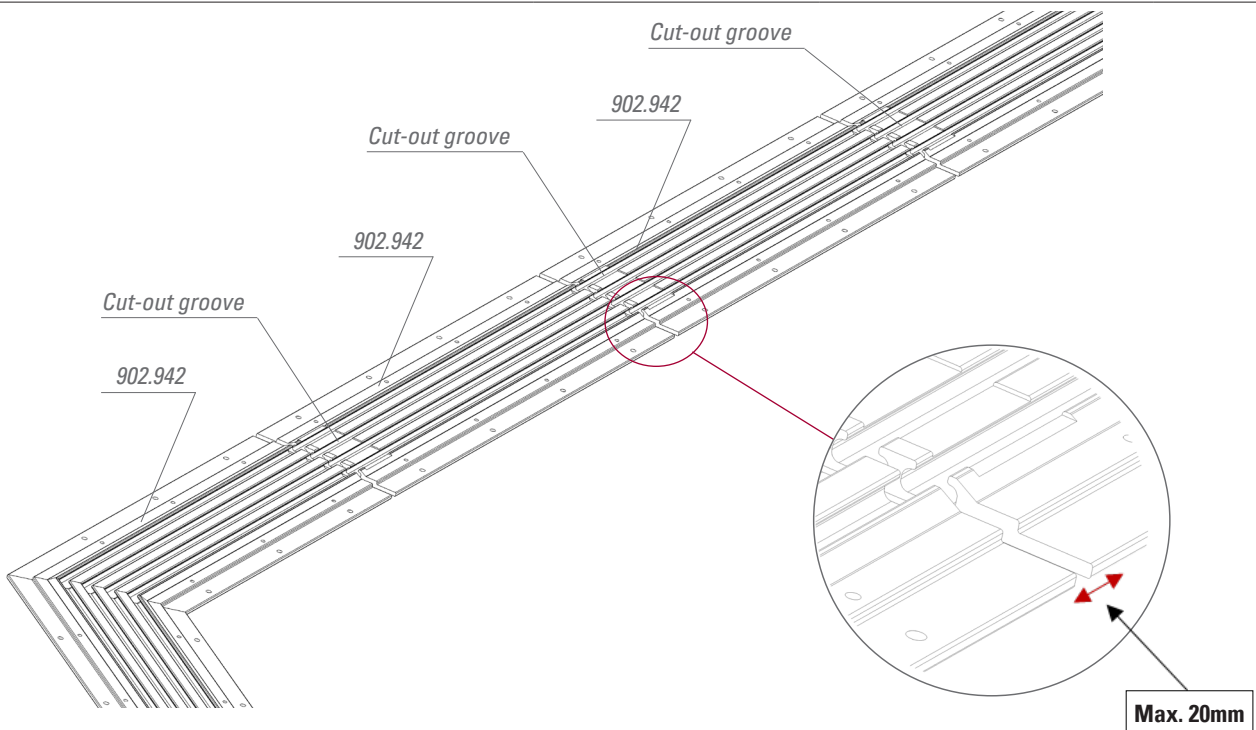


# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0  
Helideck Lighting System

## STEP B, 8, Cable trays to junction box

8. Cable trays to junction box	IMT Part no.	R. Stahl Tranberg Part no.	Quantity
	902.942 / 902.942BW	99520054 / BW: 99500055	Installation dependent



- Place the straight cable trays (902.942) until the junction box has been reached. The cut-out grooves should face the CIRCLE as shown in the picture above.
- Make sure the straight cable trays within the CIRCLE and the trays placed in this step are equidistantly spaced. With a maximum distance of 20mm as shown to the left.
- Cut the last cable tray that enters the junction box if needed.

**Always make sure the construction stays clean during a cutting process. No grinding particles should be present on the construction.**



**The cuts should be freed of burrs to avoid damaging the cable.**

# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0

Helideck Lighting System

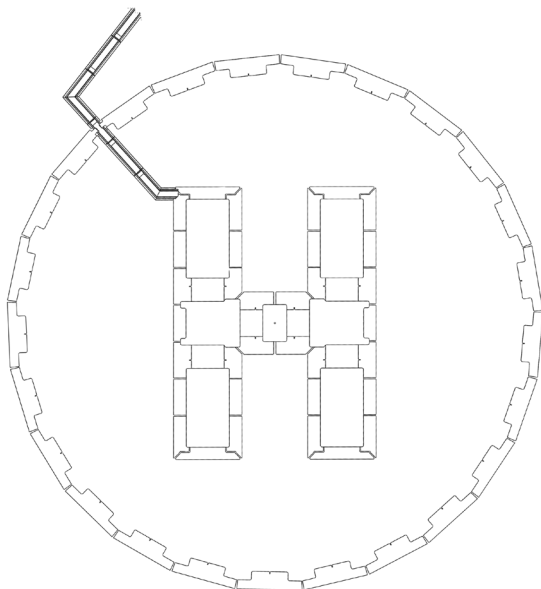
## STEP C

### Fixing the mounting plates and cable trays to the deck

#### STEP C, 1, Checking the installation

##### Important checks:

- Does the H construction follow the shape of the painted H?
- Are the circle mounting plates still in position, are there none that have shifted out of position?
- Do the angled cable trays connect with each other and are the straight cable trays equidistantly spaced with a maximum of 20mm?
- Are the cut-out grooves of all cable trays correctly positioned, as described in Step B3 and Step B8?
- Are there no obstacles in or on the deck in the way of the construction?

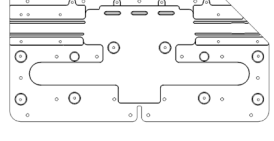
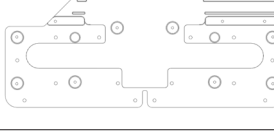
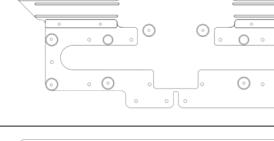
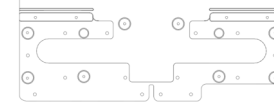


# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0

Helideck Lighting System

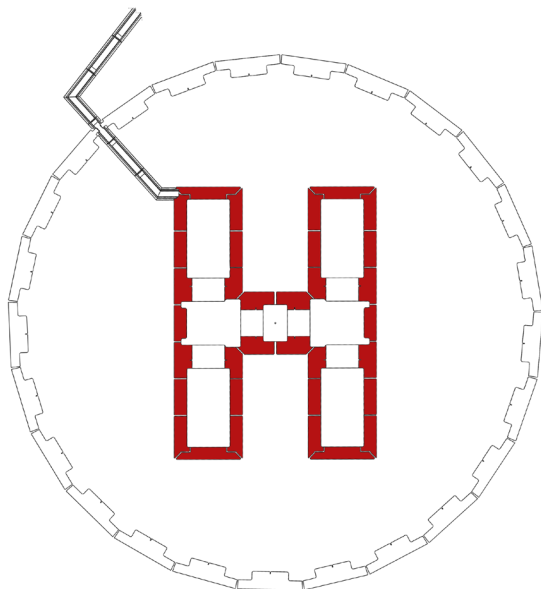
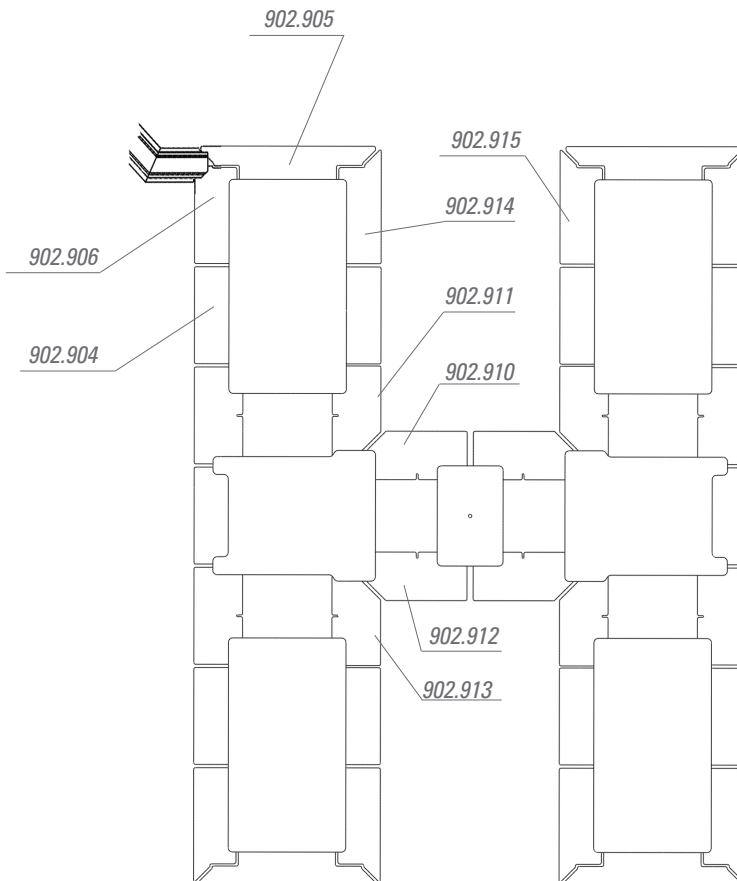
## STEP C, 2, Drilling holes for the H

2. Drilling holes for the H	IMT Part no.	R. Stahl Tranberg Part no.	X Holes
	902.904 / 902.904BW	99520194 / BW: 99520195	Min. 7 holes
	902.906 / 902.906BW	99520202 / BW: 99520203	Min. 7 holes
	902.910 / 902.910BW	99520204 / BW: 99520205	Min. 7 holes
	902.912 / 902.912BW	99520208 / BW: 99520209	Min. 7 holes
	902.905 / 902.905BW	99520200 / BW: 99520201	Min. 11 holes
	902.911 / 902.911BW	99520206 / BW: 99520207	Min. 7 holes
	902.913 / 902.913BW	99520210 / BW: 99520211	Min. 7 holes
	902.914 / 902.914BW	99520196 / BW: 99520197	Min. 8 holes
	902.915 / 902.915BW	99520198 / BW: 99520199	Min. 8 holes

# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0

Helideck Lighting System



- Drill a minimum of X holes where X is the amount described in the table to the left.
- The holes without thread are meant for the fixation to the deck.
- The small holes in the tools can be used to reach the holes in the mounting plates that are covered by the tool.

**The minimum amount of holes needed is based on using stainless steel M6 bolts (A4) or Avdel stainless steel monobolts (A4).**

**Keep the mounting plates from shifting out of position.**

**Spread the holes used as much as possible, this will divide forces equally.**

**Clean the mounting plates after the drilling process to avoid corrosion and oxidation.**

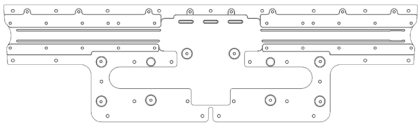
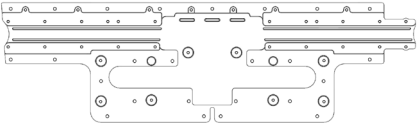
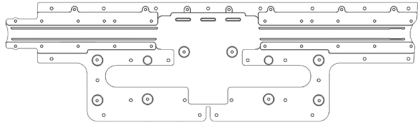


# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0

Helideck Lighting System

## STEP C, 3, Drilling holes for the circle

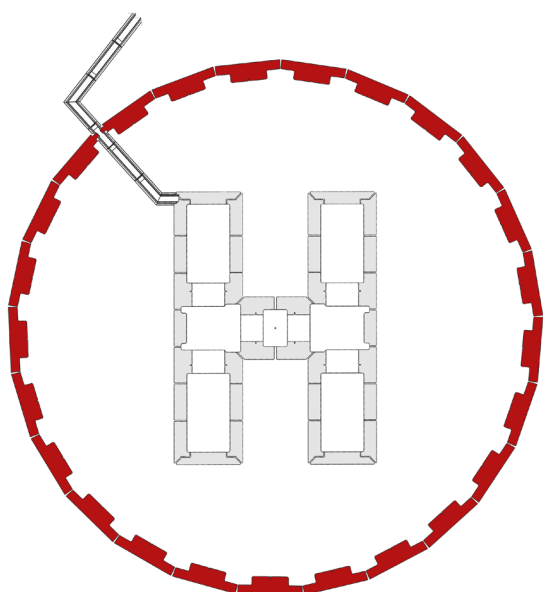
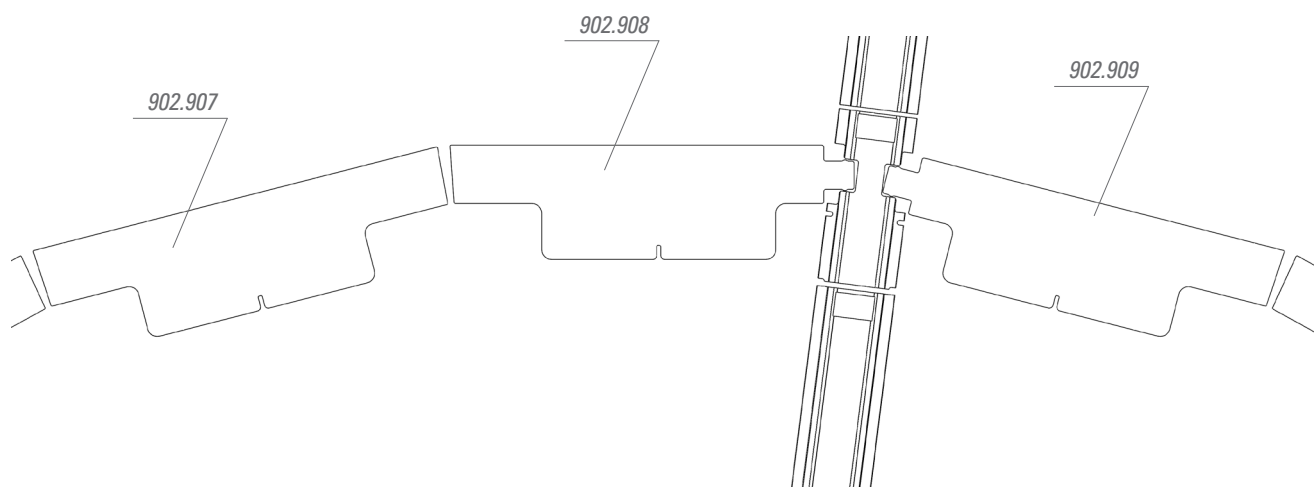
3. Drilling holes for the circle	IMT Part no.	R. Stahl Tranberg Part no.	X Holes
	902.907	99520189	Min. 11 holes
	902.908	99520190	Min. 11 holes
	902.909	99520191	Min. 11 holes



# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0

Helideck Lighting System



- Drill a minimum of X holes where X is the amount described in the table.
- The holes without thread are meant for the fixation to the deck.

**The minimum amount of holes needed is based on using stainless steel M6 bolts (A4) or Avdel stainless steel monobolts (A4).**

**Keep the mounting plates from shifting out of position.**

**Spread the holes used as much as possible, this will divide forces equally.**

**Clean the mounting plates after the drilling process to avoid corrosion and oxidation.**

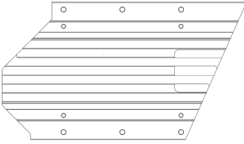
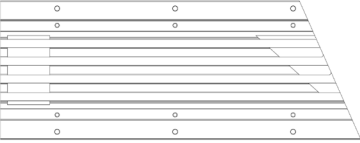

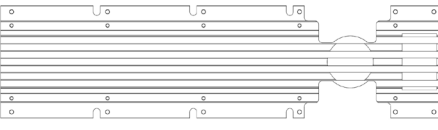
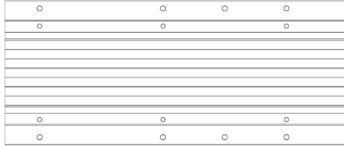
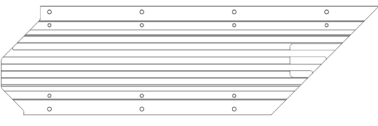
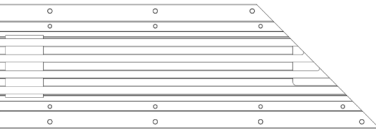


# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0

Helideck Lighting System

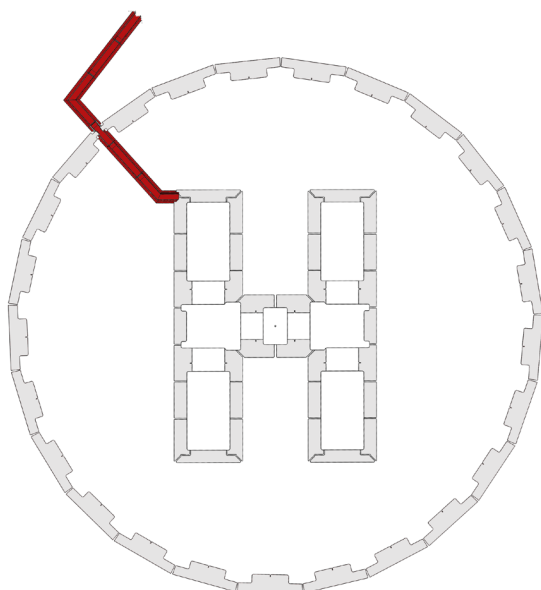
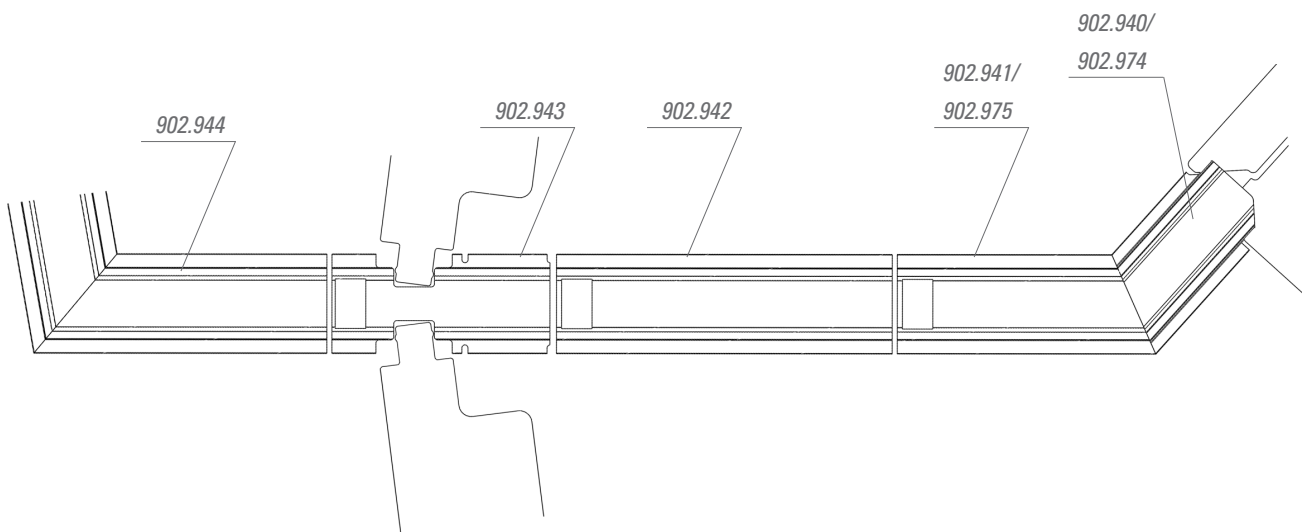
## STEP C, 4, Drilling holes for the cable trays

4. Drilling holes for the cable trays	IMT Part no.	R. Stahl Tranberg Part no.	X Holes
	902.940 / 902.940BW	99520046 / BW: 99520047	Min. 6 holes
	902.941 / 902.941BW	99520050 / BW: 99520051	Min. 6 holes
	902.942 / 902.942BW	99520054 / BW: 99520055	Min. 6 holes
	902.943	99520045	Min. 8 holes
	902.944 / 902.944BW	99520056 / BW: 99520057	Min. 8 holes
	902.974 / 902.974BW	99520048 / BW: 99520049	Min. 6 holes
	902.975 / 902.975BW	99520052 / BW: 99520053	Min. 6 holes

# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0

Helideck Lighting System



- Drill a minimum of X holes where X is the amount described in the table.
- The holes without thread are meant for the fixation to the deck.
- Remove cable cover (902.935/902.972) this cover will be used again in a later stage.
- Remove all other tools from the installation.

**The minimum amount of holes needed is based on using stainless steel M6 bolts (A4) or Avdel stainless steel monobolts (A4).**

**Keep the mounting plates from shifting out of position.**

**Spread the holes used as much as possible, this will divide forces equally.**

**Clean the mounting plates after the drilling process to avoid corrosion and oxidation.**

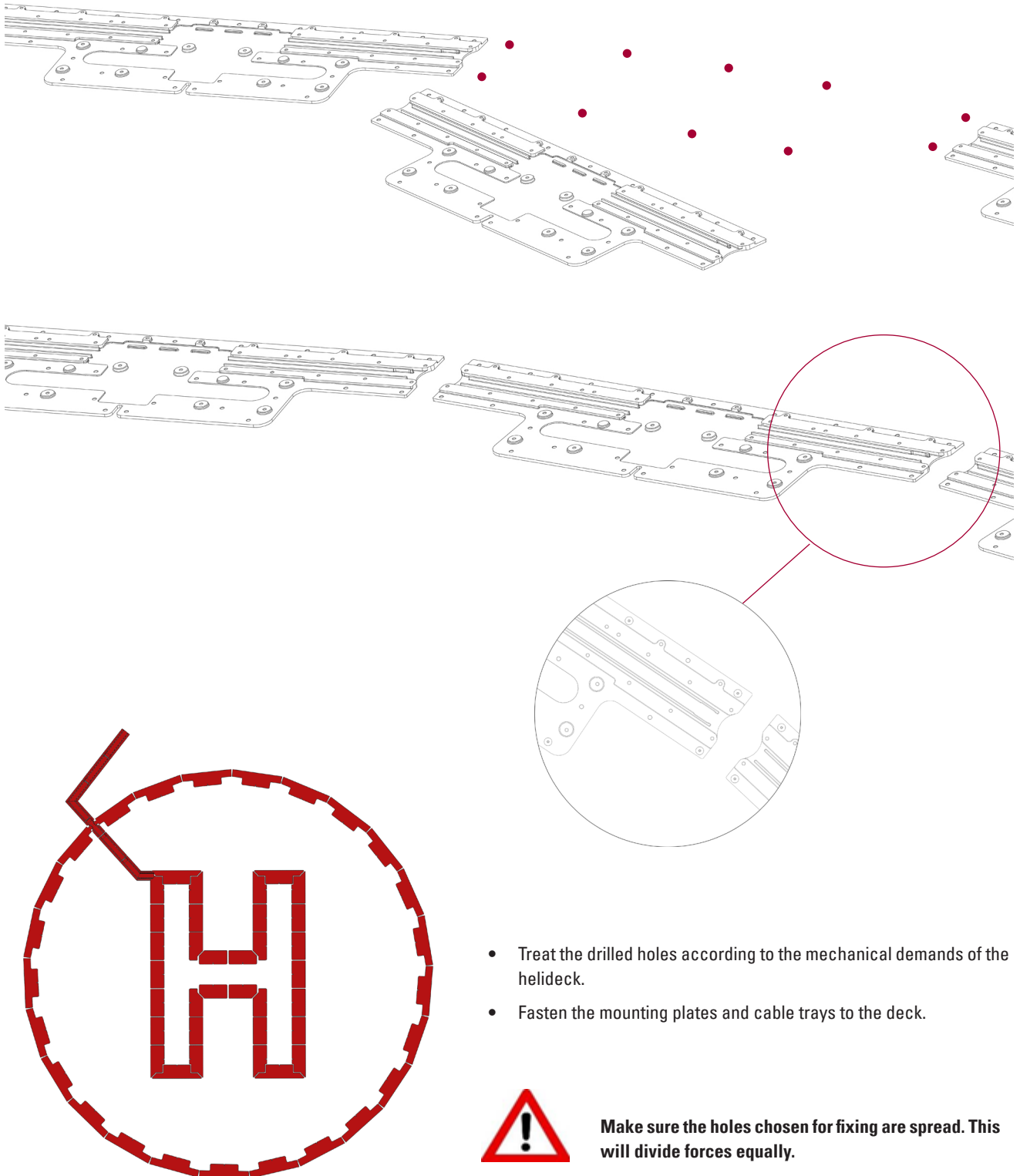


# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0

Helideck Lighting System

## STEP C, Fixing construction



# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0

Helideck Lighting System

## STEP D


Installing the fixtures and cables of the H.

# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0

Helideck Lighting System

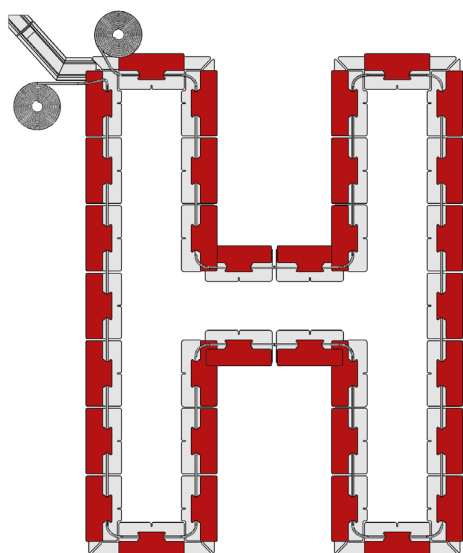
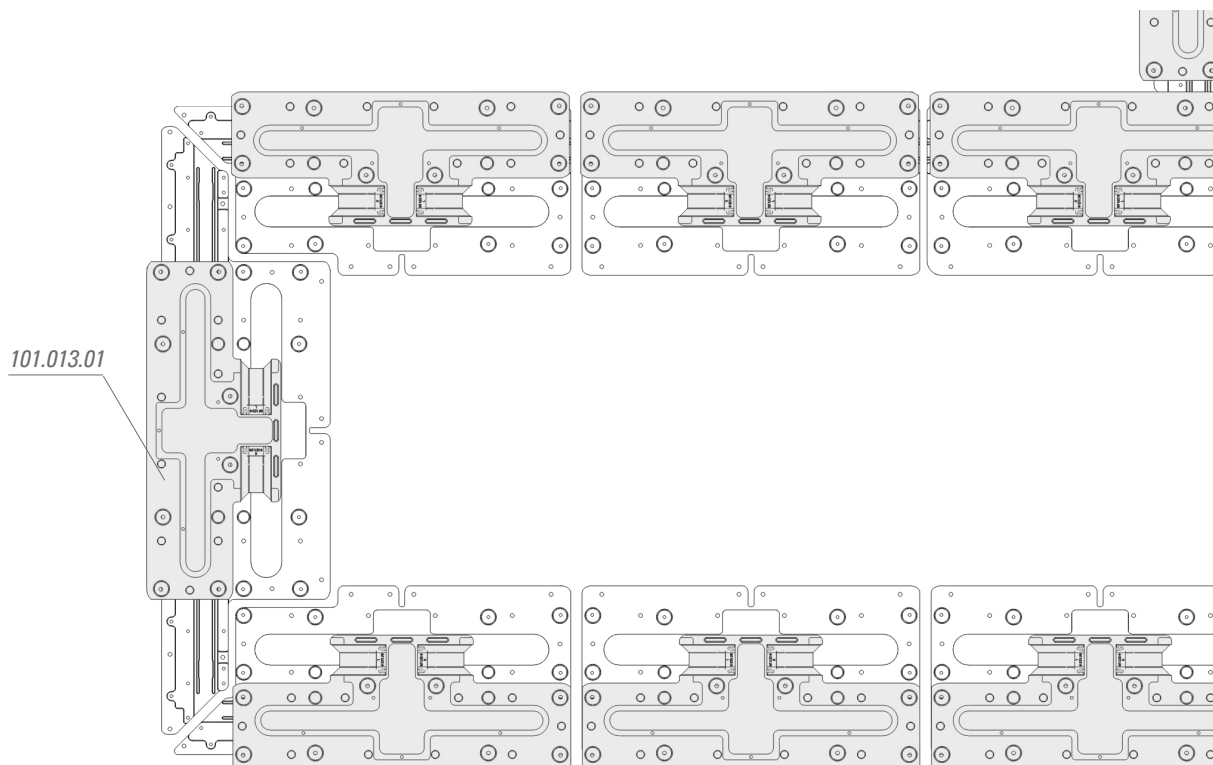
## STEP D, 1, Placing the fixtures of the H.

1. Placing the fixtures of the H	IMT Part no.	R. Stahl Tranberg Part no.	Quantity
	101.013.01	99520176	34 pcs.

# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0

Helideck Lighting System



- Place the white-green fixtures (101.013.01) bottom up on the mounting plates of the H with the cable entry point facing inward as shown in the picture above.



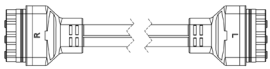



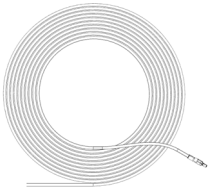
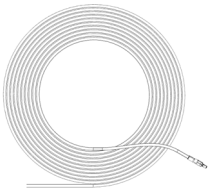
**Take care not to damage the optic when positioning and handling the fixtures while in bottom up position.**

# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0

Helideck Lighting System

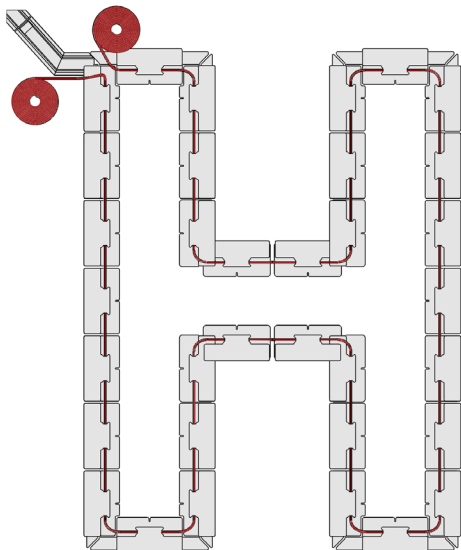
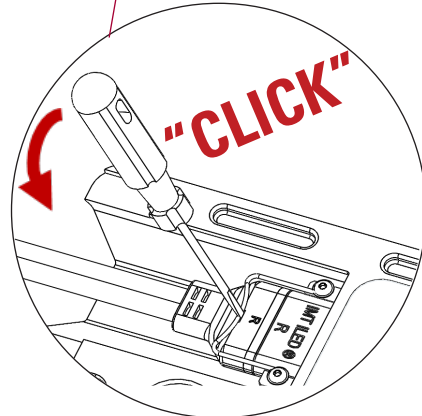
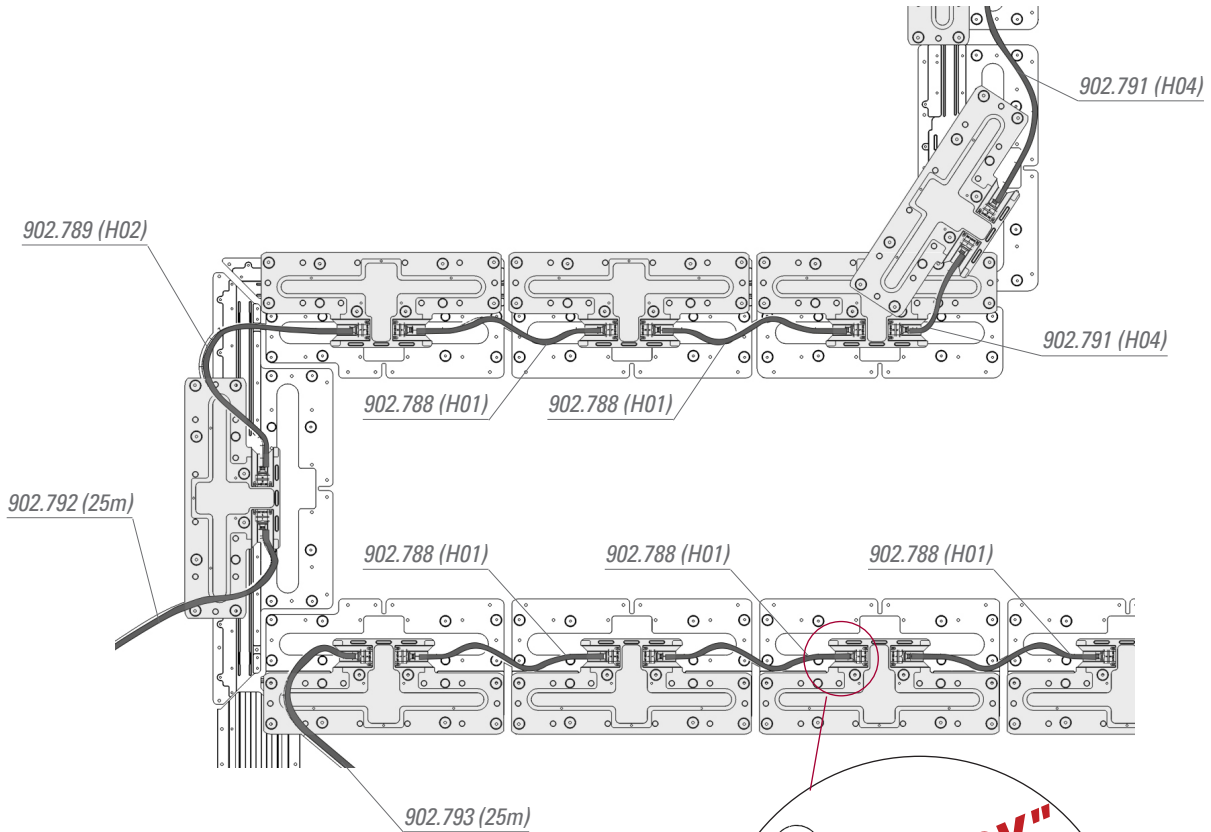
## STEP D, 2, Connecting the cables of the H.

2. Connecting the cables of the H	IMT Part no.	R. Stahl Tranberg Part no.	Quantity
	902.790 (H03)	99520040	4 pcs.
	902.788 (H01)	99500038	20 pcs.
	902.791 (H04)	99500041	2 pcs.
	902.789 (H02)	99520039	7 pcs.
	902.792 (25m, JB L)	99520042	1 pc.
	902.793 (25m, JB R)	99520043	1 pc.



# INSTALLATION MANUAL

## ILED Aquarius Circle & H 2.0 Helideck Lighting System



- Connect all cables of the H. All lengths at their designated positions as shown above. Use the supplied Loctite 8104 on the O-rings on the plugs before connecting them.
- The cables are not labelled with their item number but with a shorter code as shown above.
- Use a flat headed screwdriver, chrome-vanadium or brass, to fasten the clip as shown in the detail view.

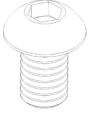



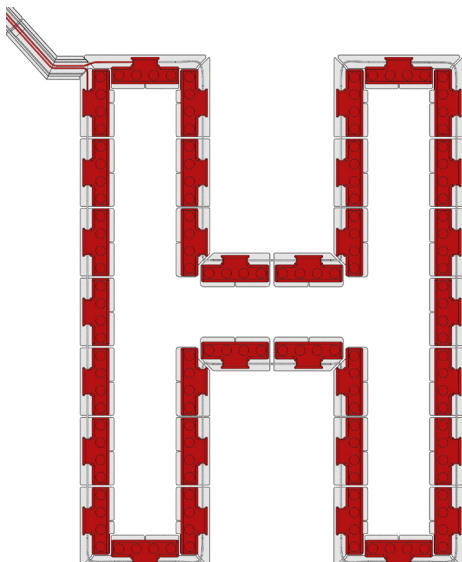
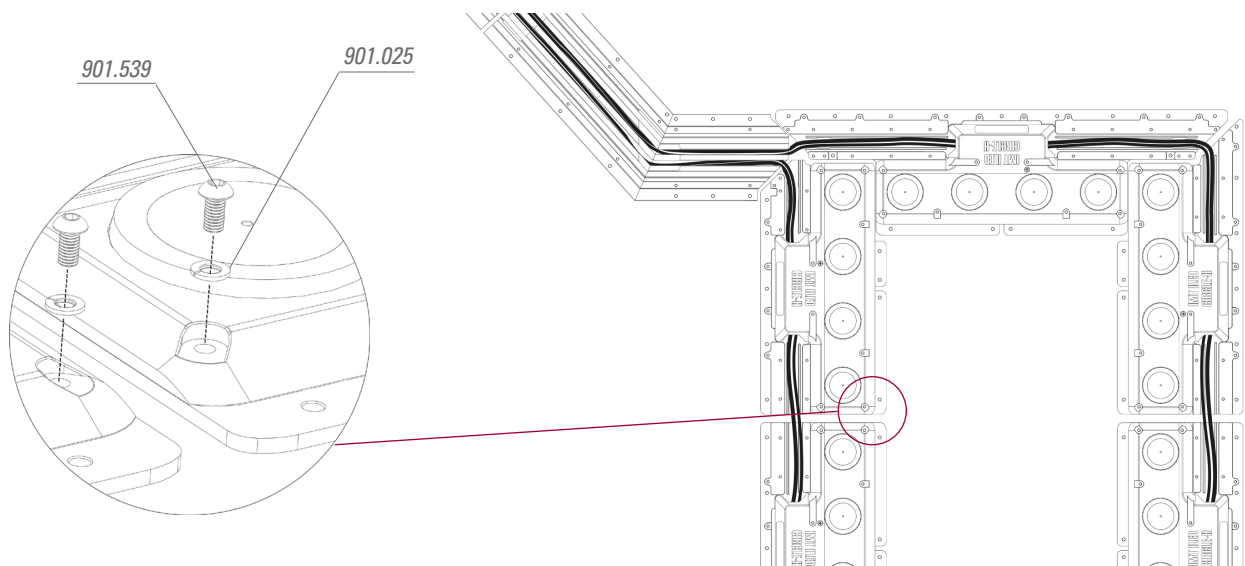
**Make sure all clips are correctly fastened and lubricated. Bad connections will result in water and moisture ingress, which will result in a failing system.**

# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0  
Helideck Lighting System

## STEP D, 3, Complete the connection of the H.

3. Complete the connection of the H	IMT Part no.	R. Stahl Tranberg Part no.	Quantity
	901.539	99520186	272 pcs.
	901.025	99520184	272 pcs.



- Flip all fixtures and position them on the mounting plates.
- Fasten the fixtures with the supplied spring lock washers and M6 bolts. Use the supplied Duralac on all M6 bolts.
- Guide the cables from the H to the junction box through the inner 2 channels in the cable trays, as shown above.



**It's not necessary to put the cables that lay between fixtures in their designated position as this will be easier during the assembly of the covers in Step F.**

# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0

Helideck Lighting System

## STEP E


Installing the fixtures and cables of the Circle.

# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0

Helideck Lighting System

## STEP E, 1, Placing the fixtures of the circle

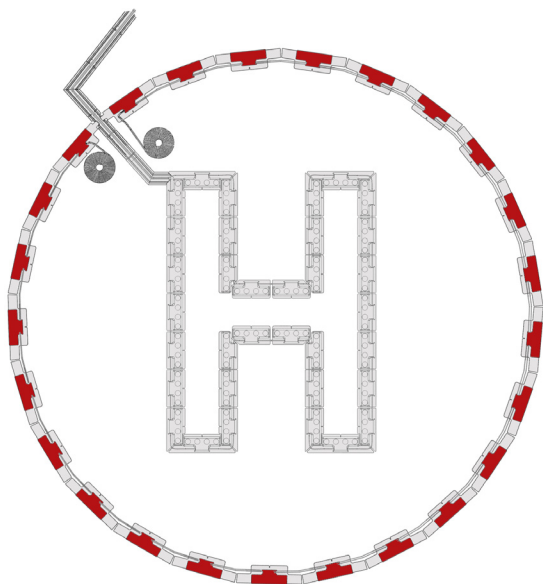
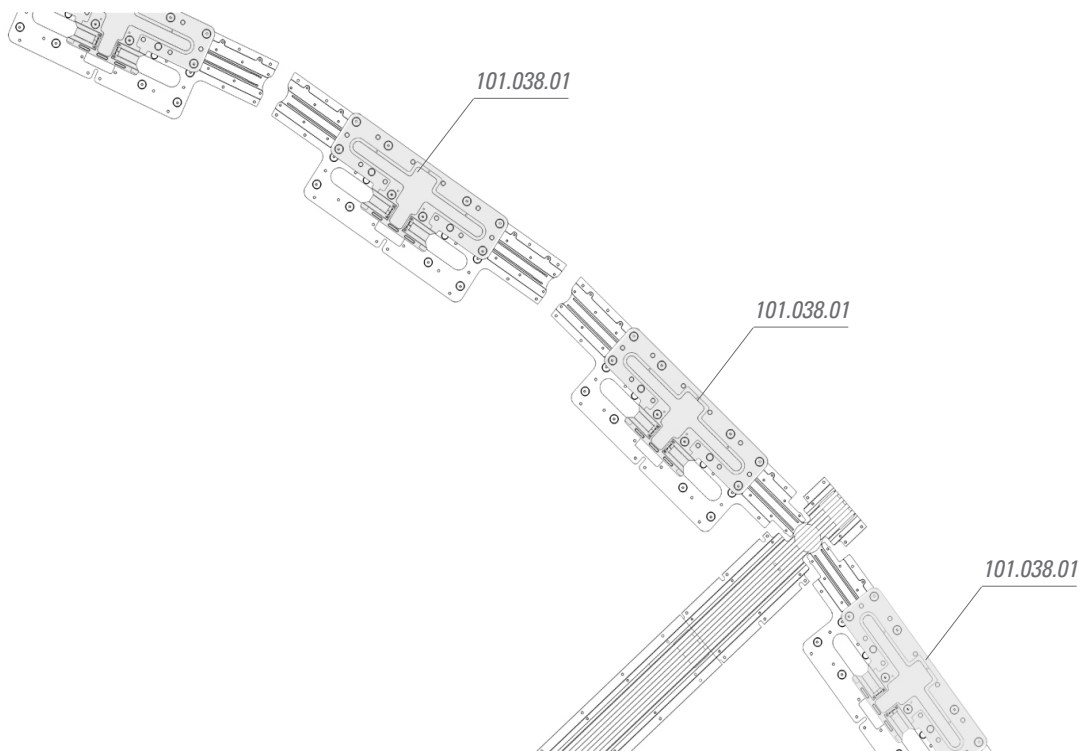
1. Placing the fixtures of the circle	IMT Part no.	R. Stahl Tranberg Part no.	Quantity
	101.038.01	99520175	Ref. table

D-value	101.038.01
13,88m – 14,54m	25
14,55m – 15,21m	26
15,22m – 15,88m	27
15,89m – 16,55m	28
16,56m – 17,22m	29
17,23m – 17,89m	30
17,90m – 18,56m	31
18,57m – 19,23m	32
19,24m – 19,90m	33
19,91m – 20,57m	34
20,58m – 21,24m	35
21,25m – 21,91m	36
21,92m – 22,58m	37
22,59m – 23,25m	38
23,26m – 23,91m	39
23,92m – 24,58m	40
24,59m – 25,25m	41
25,26m – 25,92m	42
25,93m – 26,59m	43
26,60m – 27,26m	44
27,27m – 27,92m	45
27,93m – 28,59m	46
28,60m – 29,26m	47
29,27m – 29,93m	48

# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0

Helideck Lighting System



- Place the yellow fixtures (101.038.01) bottom up on the mounting plates of the circle with the cable entry point facing inward as shown in the picture above.




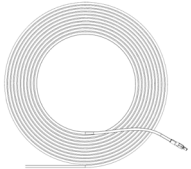
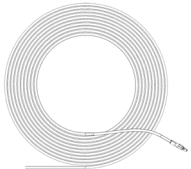
**Take care not to damage the optic when positioning and handling the fixtures while in bottom up position.**

# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0

Helideck Lighting System

## STEP E, 2, Connecting the cables of the circle.

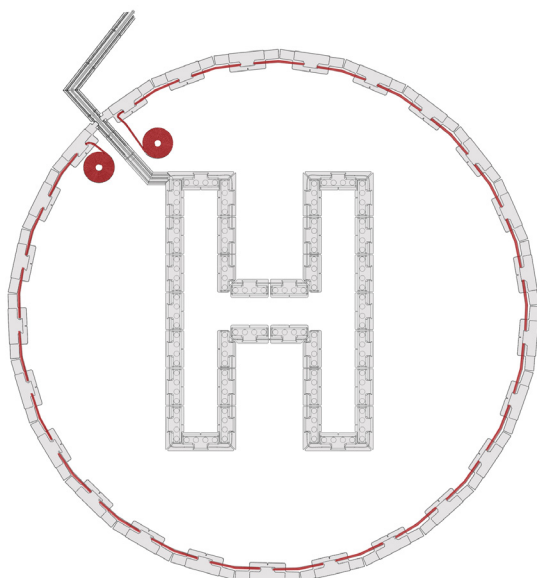
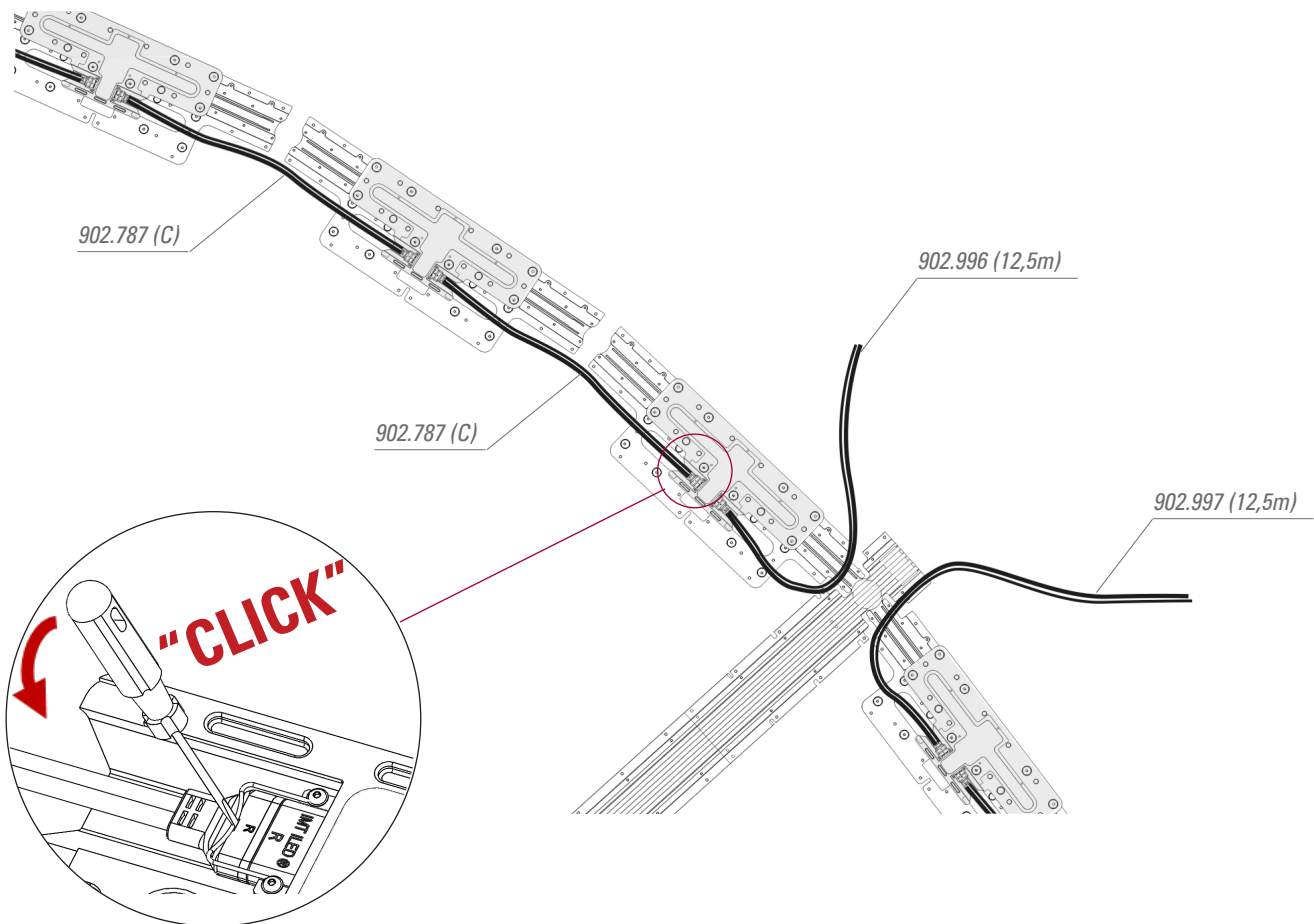
2. Connecting the cables of the circle	IMT Part no.	R. Stahl Tranberg Part no.	Quantity
	902.787 (C)	99520017	Ref. table
	902.996 (12,5m, JB L)	99520015	1 pc.
	902.997 (12,5m, JB R)	99520016	1 pc.

D-value	902.787
13,88m – 14,54m	24
14,55m – 15,21m	25
15,22m – 15,88m	26
15,89m – 16,55m	27
16,56m – 17,22m	28
17,23m – 17,89m	29
17,90m – 18,56m	30
18,57m – 19,23m	31
19,24m – 19,90m	32
19,91m – 20,57m	33
20,58m – 21,24m	34
21,25m – 21,91m	35
21,92m – 22,58m	36
22,59m – 23,25m	37
23,26m – 23,91m	38
23,92m – 24,58m	39
24,59m – 25,25m	40
25,26m – 25,92m	41
25,93m – 26,59m	42
26,60m – 27,26m	43
27,27m – 27,92m	44
27,93m – 28,59m	45
28,60m – 29,26m	46
29,27m – 29,93m	47

# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0

Helideck Lighting System



- Connect all cables of the circle. All lengths at their designated positions as shown above. Use the supplied Loctite 8104 on the O-ring of the plugs before connecting them.
- The cables are not labelled with their item number but with a shorter code as shown above.
- Use a flat headed screwdriver, chrome-vanadium or brass, to fasten the clip as shown in the detail to the left.



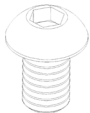

**Make sure all clips are correctly fastened and lubricated. Bad connections will result in water and moisture ingress, which will result in a failing system.**

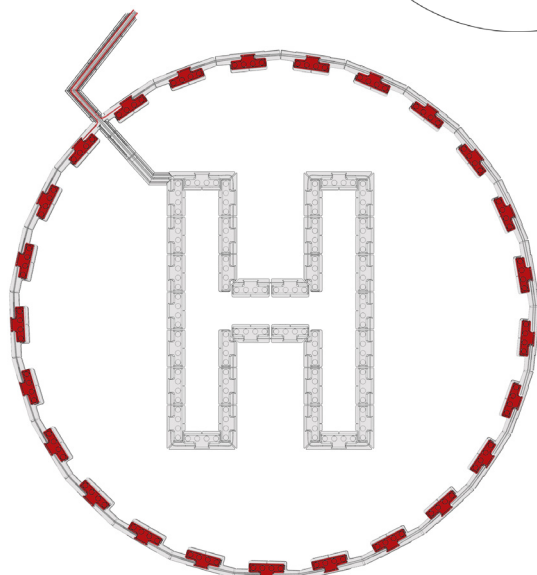
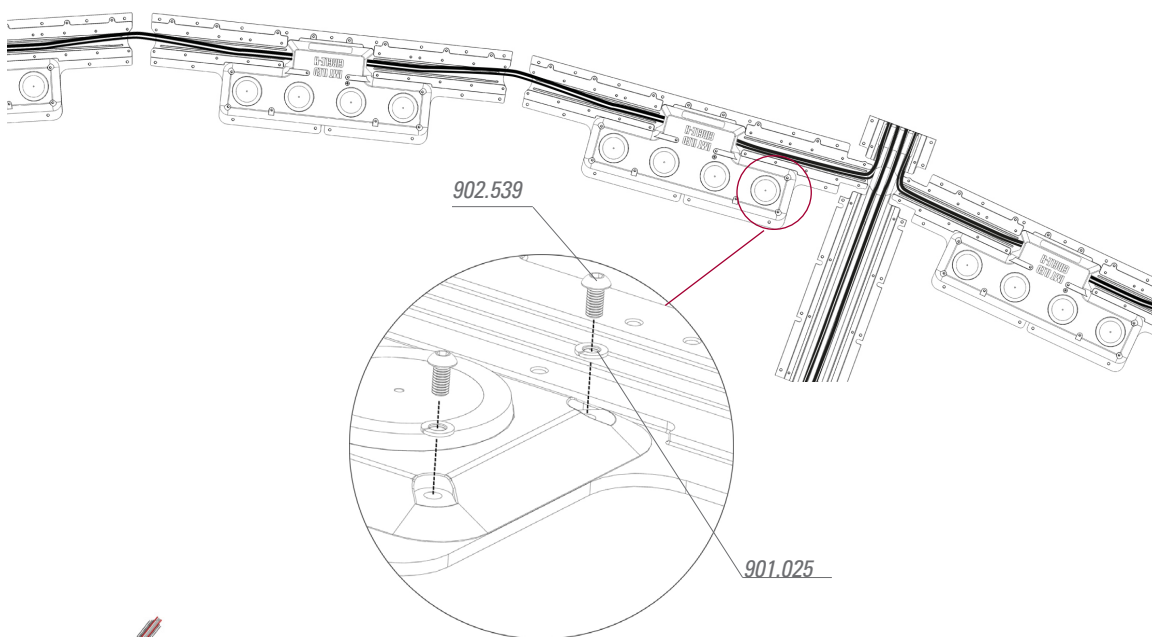
# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0

Helideck Lighting System

## STEP E, 3, Complete the connection of the circle.

3. Complete the connection of the circle	IMT Part no.	R. Stahl Tranberg Part no.	Quantity
	901.539	99520186	272 pcs.
	901.025	99520184	272 pcs.



- Flip all fixtures and position them on the mounting plates.
- Fasten the fixtures with the supplied spring lock washers and M6 bolts. Use the supplied Duralac on all M6 bolts.
- Guide the cables from the circle to the junction box through the outer 2 channels in the cable trays, as shown above.



**It's not necessary to put the cables that lay between fixtures in their designated position as this will be easier during the assembly of the covers in Step F.**



# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0

Helideck Lighting System

## STEP F

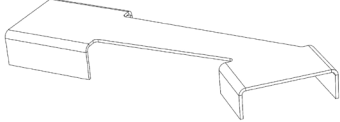
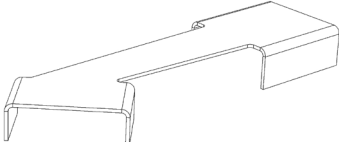
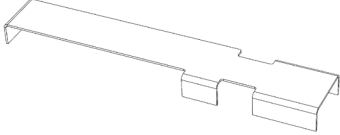
Installing the covers of the H.

# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0

Helideck Lighting System

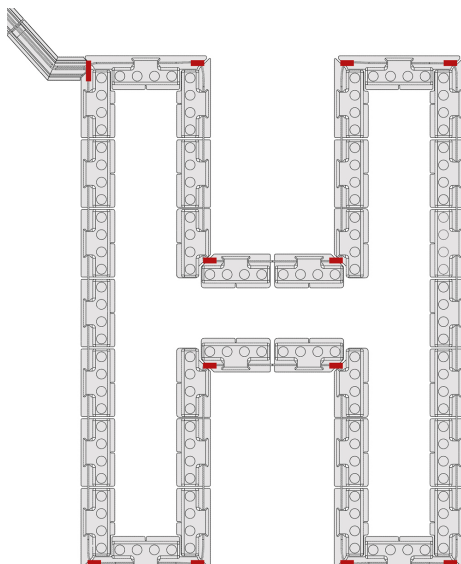
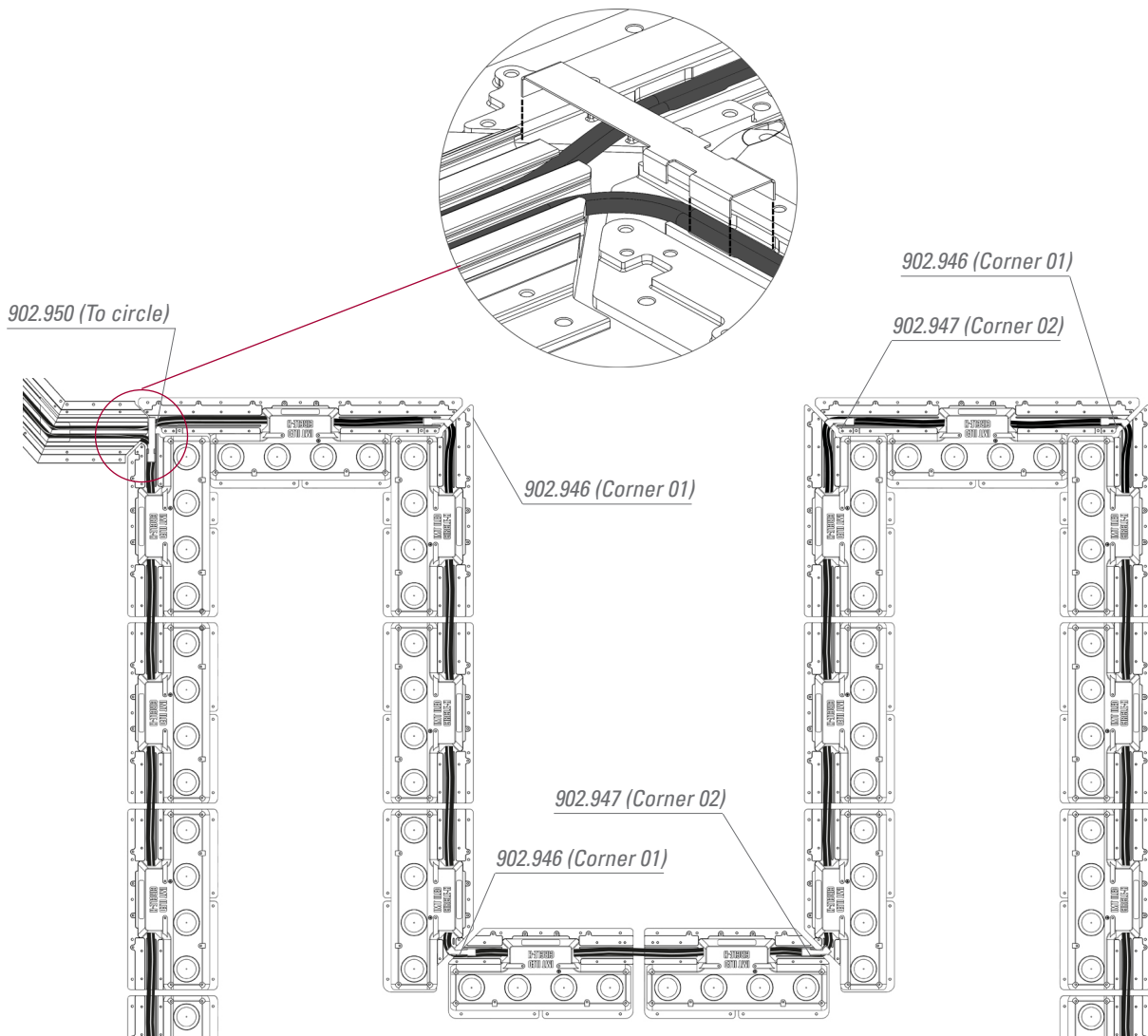
## STEP F, 1, Placing the cable caps.

1. Placing the cable caps	IMT Part no.	R. Stahl Tranberg Part no.	Quantity
	902.946	99520105	6 pcs.
	902.947	99520106	5 pcs.
	902.950	99520107	1 pc.

# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0

Helideck Lighting System



- Place the cable caps over the cables on the positions shown above. Place 902.950 at the cable tray, depending on your exit at the side of the H or in the middle.
- The position of the cable caps is predetermined by a socket in the mounting plates as shown in the detail to the left.



**Take care not to damage the cables with the caps.**

# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0

Helideck Lighting System

## STEP F, 2, Placing the covers.

2. Placing the covers	IMT Part no.	R. Stahl Tranberg Part no.	Quantity
	902.917 / 902.917BW	99520133 / BW: 99520134	20 pcs.
	902.922 / 902.922BW	99520135 / BW: 99520136	3 pcs.
	902.923 / 902.923BW	99520137 / BW: 99520130	3 pcs.
	902.924 / 902.924BW	99520139 / BW: 99520140	4 pcs.
	902.925 / 902.924BW	99520141 / BW: 99520142	4 pcs.
	902.926 / 902.926BW	99520119 / BW: 99520120	1 pc.
	902.927 / 902.927BW	99520121 / BW: 99520122	1 pc.
	902.928 / 902.128BW	99520123 / BW: 99520124	2 pcs.
	902.929 / 902.929BW	99520125 / BW: 99520126	2 pcs.
	902.930 / 902.930BW	99520127 / BW: 99520128	2 pcs.
	902.931 / 902.931BW	99520129 / BW: 99520130	2 pcs.
	902.932 / 902.932BW	99520131 / BW: 99520132	2 pcs.



# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0

Helideck Lighting System

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# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0

Helideck Lighting System

## STEP G

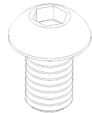
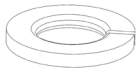
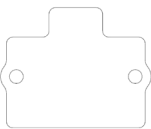
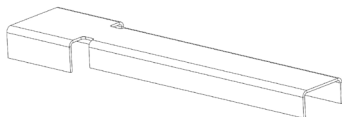
Installing the covers of the circle.

# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0

Helideck Lighting System

## STEP G, 1. Placing the cable caps.

1. Placing the cable caps	IMT Part no.	R. Stahl Tranberg Part no.	Quantity
	901.539	99520186	4 pcs.
	901.025	99520184	4 pcs.
	902.948	99520104	2 pcs.
	902.945	99520103	Ref. table

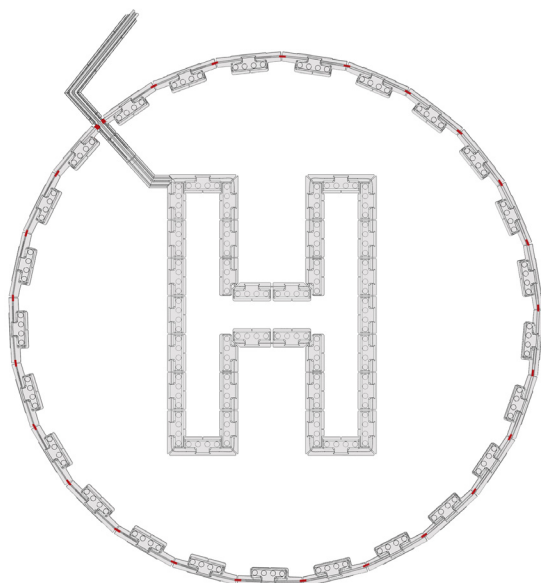
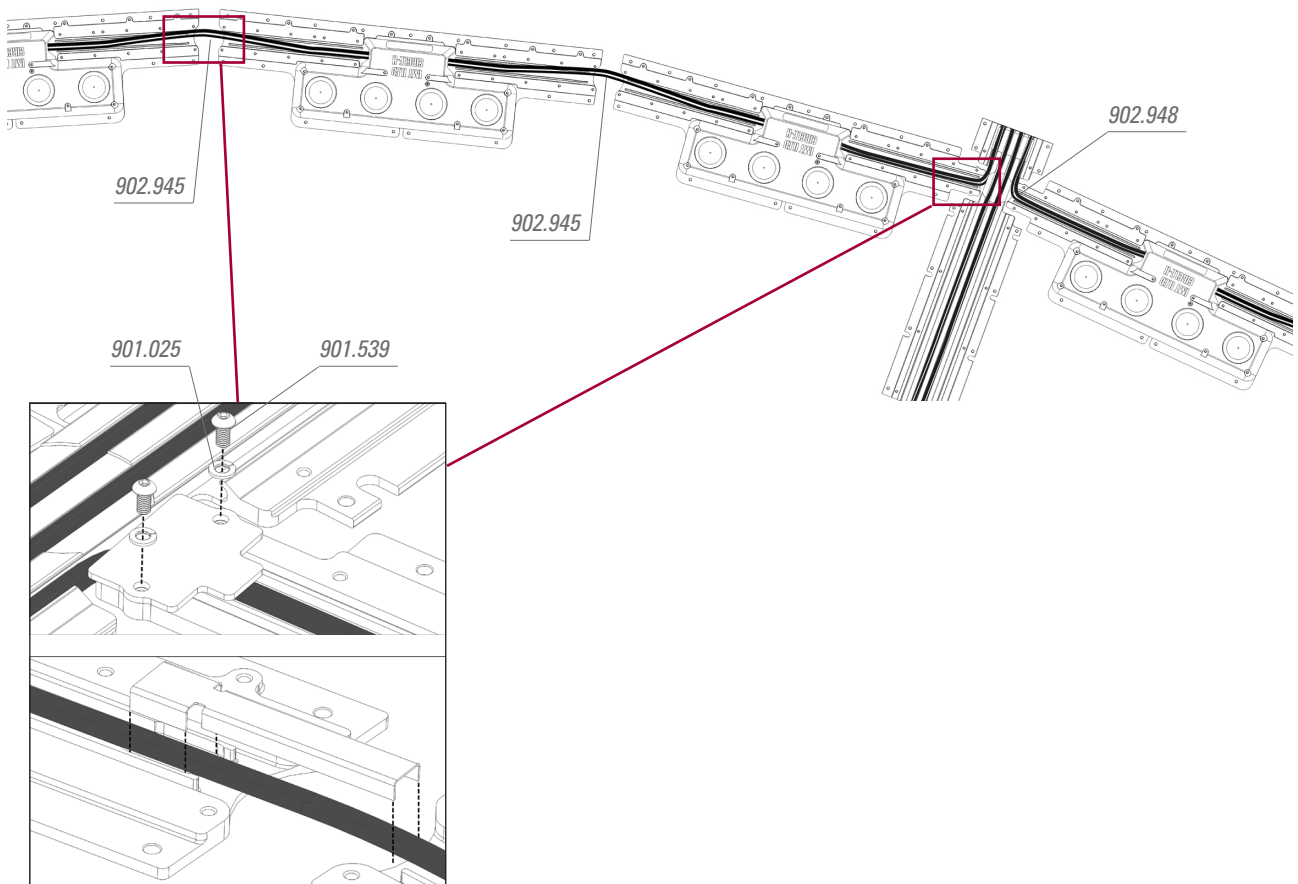
D-value	902.945
13,88m – 14,54m	24
14,55m – 15,21m	25
15,22m – 15,88m	26
15,89m – 16,55m	27
16,56m – 17,22m	28
17,23m – 17,89m	29
17,90m – 18,56m	30
18,57m – 19,23m	31
19,24m – 19,90m	32
19,91m – 20,57m	33
20,58m – 21,24m	34
21,25m – 21,91m	35
21,92m – 22,58m	36
22,59m – 23,25m	37
23,26m – 23,91m	38
23,92m – 24,58m	39
24,59m – 25,25m	40
25,26m – 25,92m	41
25,93m – 26,59m	42
26,60m – 27,26m	43
27,27m – 27,92m	44
27,93m – 28,59m	45
28,60m – 29,26m	46
29,27m – 29,93m	47



# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0

Helideck Lighting System



- Place the cable caps over the cables on the positions shown above.
- The position of the cable caps (902.945) is predetermined by a socket in the mounting plates as shown to the left.
- Fasten the cable caps (902.948) with washers and M6 bolts. Use the supplied Duralac on all M6 bolts.





**Take care not to damage the cables with the caps.**

# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0

Helideck Lighting System

## STEP G, 2. Placing the covers.

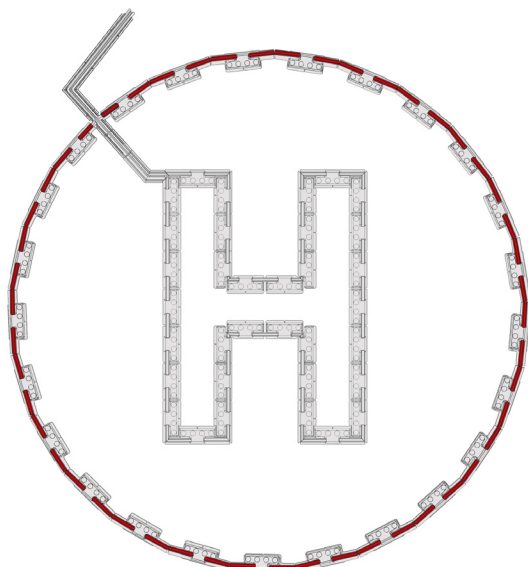
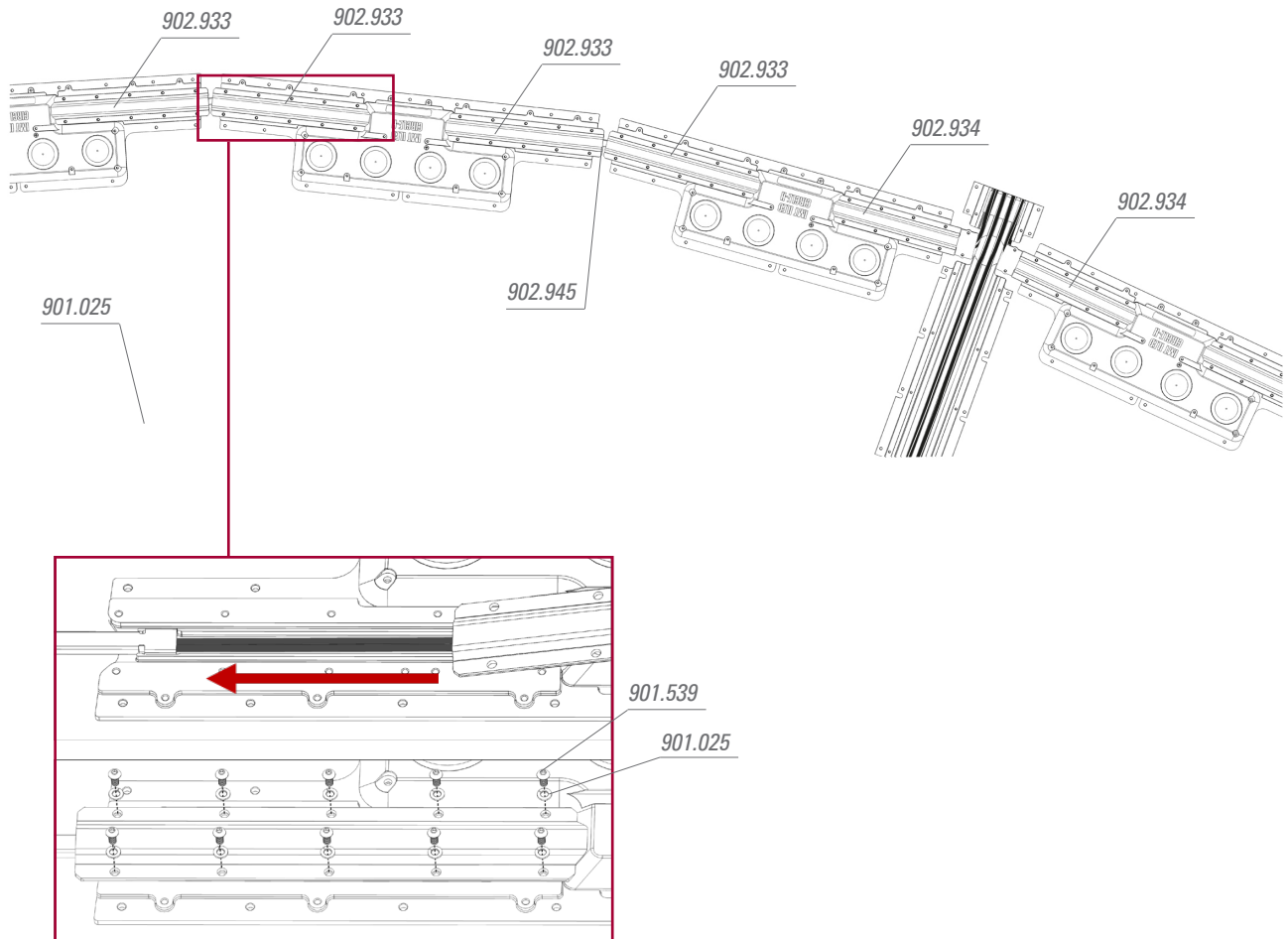
2. Placing the covers	IMT Part no.	R. Stahl Tranberg Part no.	Quantity
	902.933	99520117	Ref. table
	902.934	99520116	2 pcs.

D-value	902.933
13,88m – 14,54m	48
14,55m – 15,21m	50
15,22m – 15,88m	52
15,89m – 16,55m	54
16,56m – 17,22m	56
17,23m – 17,89m	58
17,90m – 18,56m	60
18,57m – 19,23m	62
19,24m – 19,90m	64
19,91m – 20,57m	66
20,58m – 21,24m	68
21,25m – 21,91m	70
21,92m – 22,58m	72
22,59m – 23,25m	74
23,26m – 23,91m	76
23,92m – 24,58m	78
24,59m – 25,25m	80
25,26m – 25,92m	82
25,93m – 26,59m	84
26,60m – 27,26m	86
27,27m – 27,92m	88
27,93m – 28,59m	90
28,60m – 29,26m	92
29,27m – 29,93m	94

# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0

Helideck Lighting System



- Place the covers on their designated positions. See above.
- To easily place the cover over the cable slide it into position as shown on the detail view.
- Fasten the covers with washers and M6 bolts. Use at least 6 holes, spread evenly. Use the supplied Duralac on all M6 bolts.



Take care not to damage the cables.

# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0

Helideck Lighting System

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# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0

Helideck Lighting System

## STEP H

Installing the covers of the cable trays.

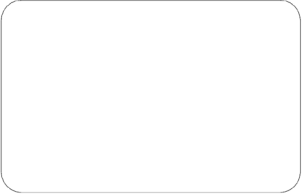
# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0

Helideck Lighting System

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## STEP H, 1. Placing the cable caps.

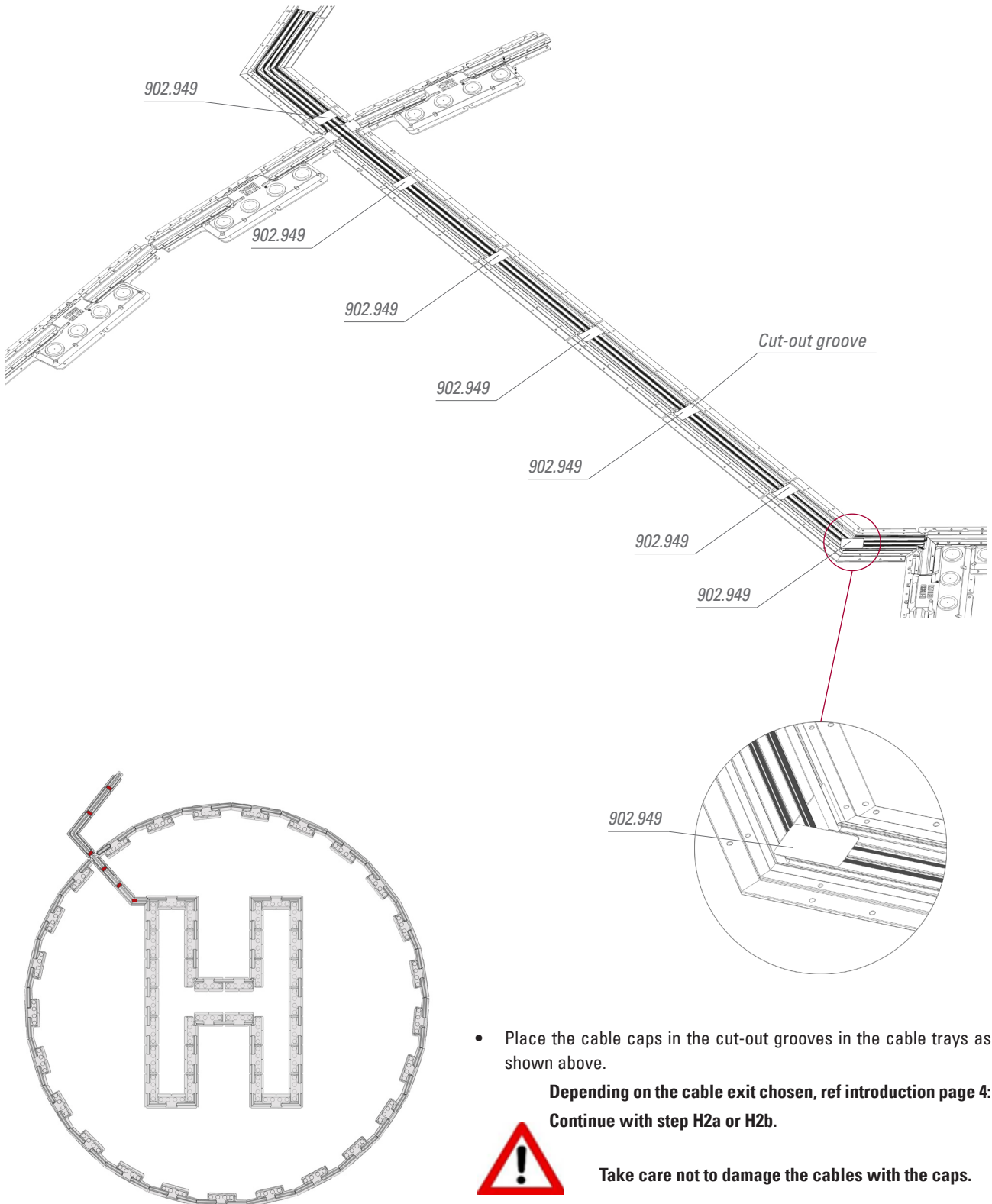
1. Placing the cable caps	IMT Part no.	R. Stahl Tranberg Part no.	Quantity
	902.949	99520102	Installation dependent

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# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0

Helideck Lighting System



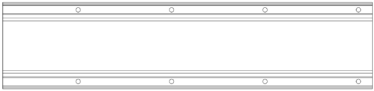
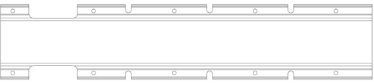



# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0

Helideck Lighting System

## STEP H, 2a. Placing the covers, angled exit.

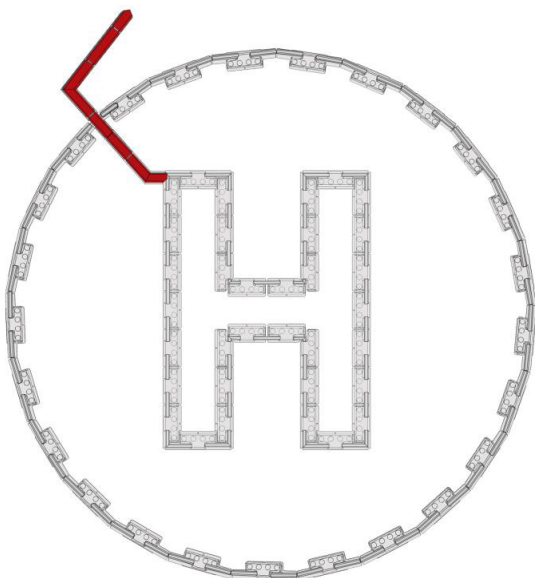
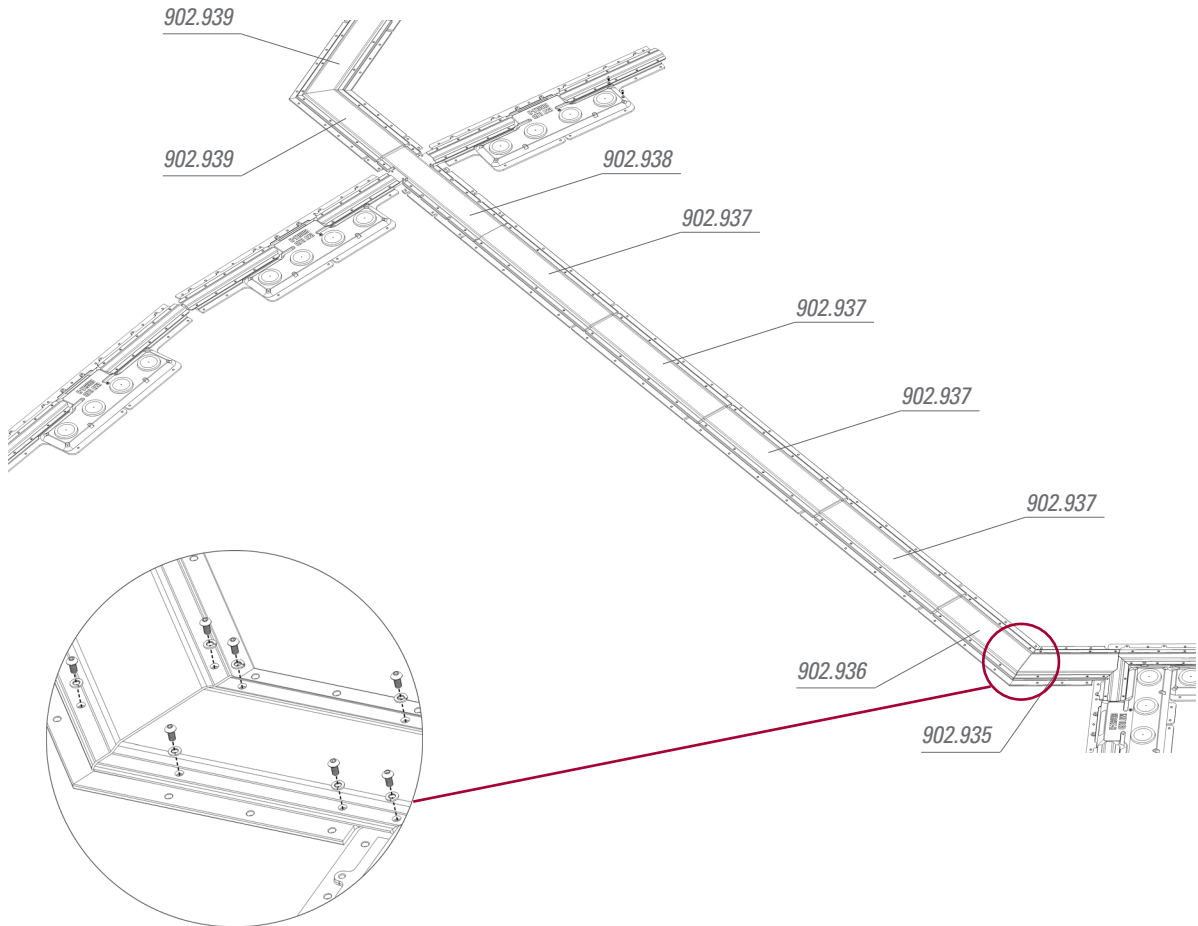
2a. Placing the covers, angled.	IMT Part no.	R. Stahl Tranberg Part no.	Quantity
	902.935 / 902.935BW	99520143 / BW: 99520375	1 pc.
	902.936	99520146	1 pc.
	902.937 / 902.937BW	99520149 / BW: 99520150	Installation dependent
	902.938	99520118	1 pc.
	902.939 / 902.939BW	99520151 / BW: 99520152	2 pcs.



# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0

Helideck Lighting System



- Place the covers on their designated positions. See above.
- If needed cut cover 902.938 at the corresponding cut-outs. Corresponding to the cable tray (902.943).
- If needed cut covers 902.939 (2x) at the same angle as their designated cable trays (902.944)
- Fasten the covers with washers and M6 bolts. Use the supplied Duralac on all M6 bolts.

**Take care not to damage the cables.**

**Always make sure the construction stays clean after a cutting process. No grinding particles should be present on the construction.**

**The cuts should be freed of burrs to avoid damaging the cable.**








# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0

Helideck Lighting System

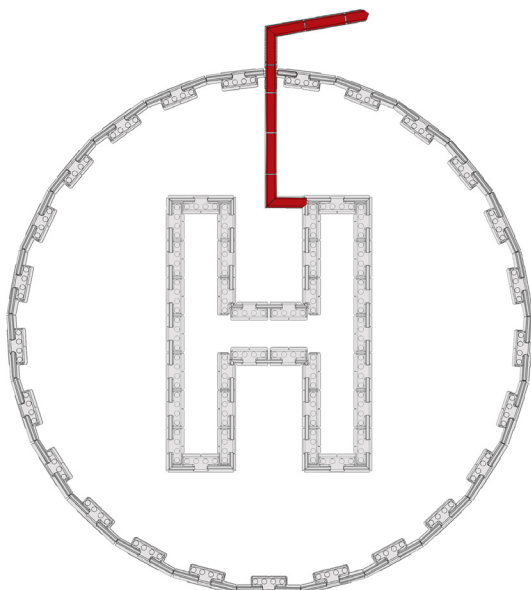
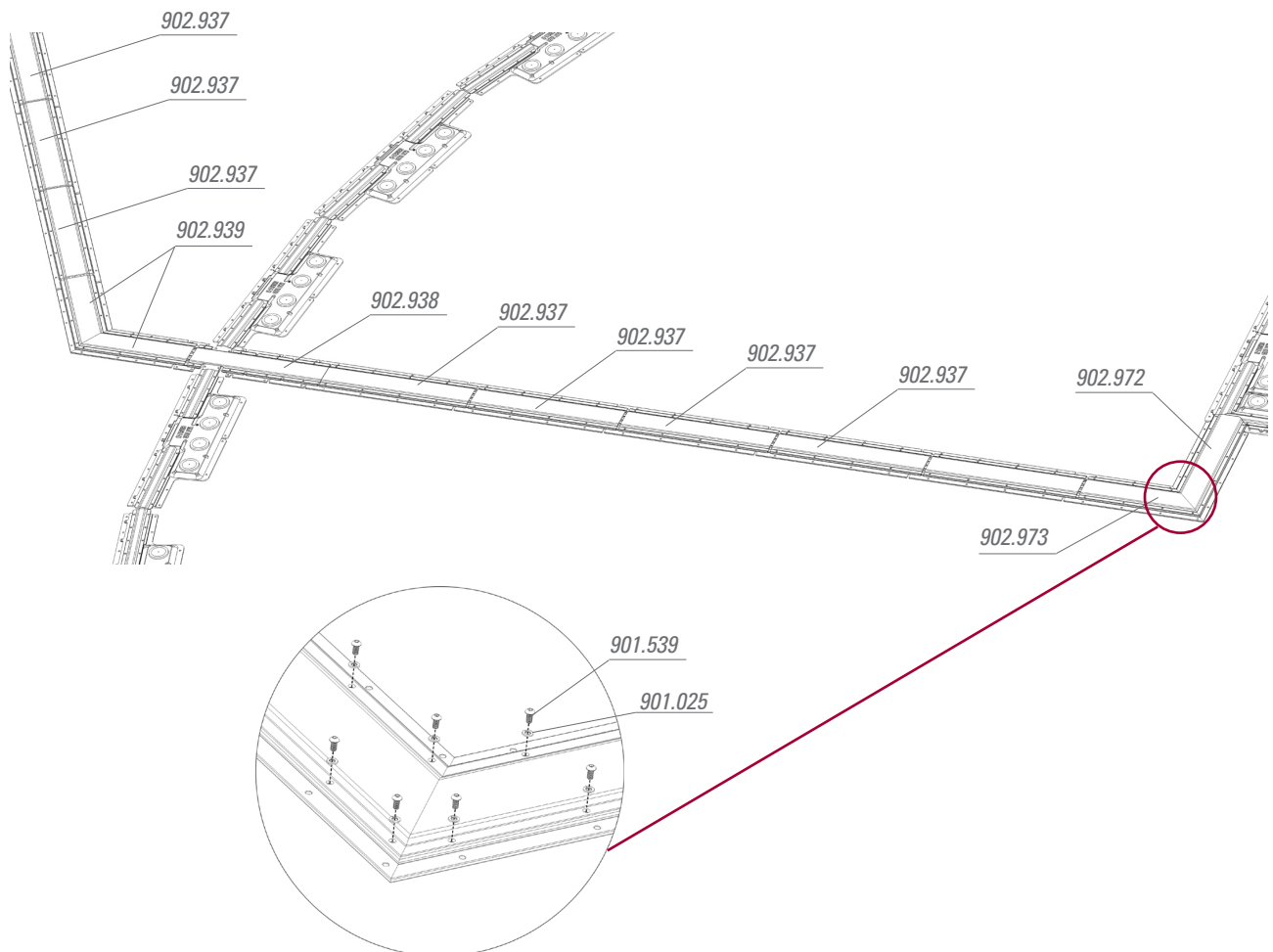
## STEP H, 2b. Placing the covers, straight exit.

2b. Placing the covers, straight.	IMT Part no.	R. Stahl Tranberg Part no.	Quantity
	902.972 / 902.972BW	99520144 / BW: 99520145	1 pc.
	902.973 / 902.973BW	99520147 / BW: 99520148	1 pc.
	902.937 / 902.937BW	99520149 / BW: 99520150	Installation dependent
	902.938	99520118	1 pc.
	902.939	99520151	2 pcs.

# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0

Helideck Lighting System



- Place the covers on their designated positions. See above.
- If needed cut cover 902.938 at the corresponding cut-outs. Corresponding to the cable tray (902.943).
- If needed cut covers 902.939 (2x) at the same angle as their designated cable trays (902.944)
- Fasten the covers with washers and M6 bolts. Use the supplied Duralac on all M6 bolts.

**Take care not to damage the cables.**

**Always make sure the construction stays clean after a cutting process. No grinding particles should be present on the construction.**



**The cuts should be freed of burrs to avoid damaging the cable.**

# INSTALLATION MANUAL

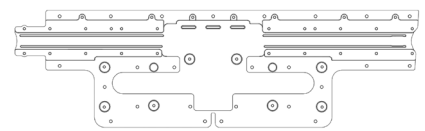
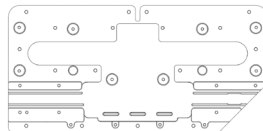
ILED Aquarius Circle & H 2.0

Helideck Lighting System

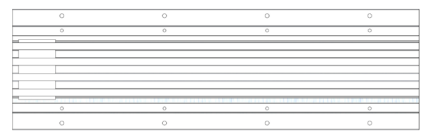
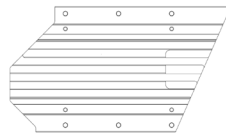
## APPENDIX A, vocabulary

### Vocabulary

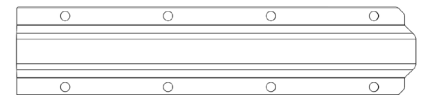
Mounting plate



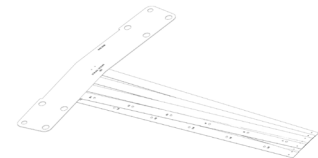
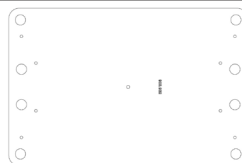
Cable tray



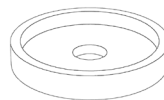
Cover



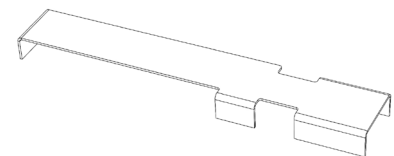
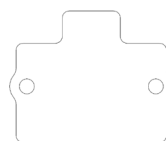
Tools



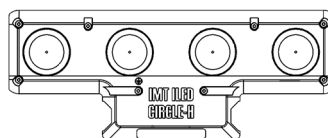
Cap



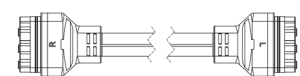
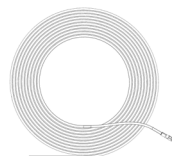
Cable cap



Fixture



Cable



# INSTALLATION MANUAL

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## APPENDIX B, part no list

IMT Part No	R. Stahl Tranberg Part No	Description (BW=Black/White, GW=Green/White)
101.013.01	99520176	IMT ILED ILED Circle-H fixture, white/green, LED green, short
101.038.01	99520175	IMT ILED Circle-H 2.0 fixture, yellow, LED amber
7-G133004000	99520290	IMT ILED Self-locking nut M4 A2-70 DIN985
7-G213008000	99520291	IMT ILED Spring washer M8 A2 DIN127B
900.092	99520014	IMT ILED Bolt M8x25 (DIN 933-A4)
900.277	99520044	IMT ILED Cable protection cover
900.824	99520182	Loctite 8104 Silicon Grease
901.025	99520184	IMT ILED M6 lock washer (DIN 7980-A4)
901.218	99520216	IMT ILED Nut M8 (DIN 934-A4)
901.223	99520218	O-ring 17x1
901.430	99520232	Pop rivet 4x8 (ISO 15977)
901.466	99520183	M4x8 bolt (DIN 7985-A4)
901.539	99520186	IMT ILED M6x12 bolt (ISO 7380-1-A4)
901.567.01	99520292	Sticker, 2xA5
901.741	99520185	M6 Tooth lock washer (DIN 6798A-A4)
901.950	99520187	Molykote 7439 Copper Grease
902.327	99520158	Duralac
902.787	99520017	IMT ILED Cable circle
902.788	99520038	IMT ILED Cable H 01
902.789	99520039	IMT ILED Cable H 02
902.790	99520040	IMT ILED Cable H 03
902.791	99520041	IMT ILED Cable H 04
902.792	99520042	IMT ILED Cable H to JB L (25 m)
902.793	99520043	IMT ILED Cable H to JB R (25 m)
902.904	99520194	IMT ILED Mounting plate H normal GW
902.904BW	99520195	IMT ILED Mounting plate H normal BW
902.905	99520200	IMT ILED Mounting plate H top GW
902.905BW	99520201	IMT ILED Mounting plate H top BW
902.906	99520202	IMT ILED Mounting plate H-C GW
902.906BW	99520203	IMT ILED Mounting plate H-C BW
902.907	99520189	IMT ILED Mounting plate circle

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## APPENDIX B

IMT Part No	R. Stahl Tranberg Part No	Description (BW=Black/White, GW=Green/White)
902.908	99520190	IMT ILED Mounting plate connection 01
902.909	99520191	IMT ILED Mounting plate connection 02
902.910	99520204	IMT ILED Mounting plate inner corner 01 GW
902.910BW	99520205	IMT ILED Mounting plate inner corner 01 BW
902.911	99520206	IMT ILED Mounting plate inner corner 02 GW
902.911BW	99520207	IMT ILED Mounting plate inner corner 02 BW
902.912	99520208	IMT ILED Mounting plate inner corner 03 GW
902.912BW	99520209	IMT ILED Mounting plate inner corner 03 BW
902.913	99520210	IMT ILED Mounting plate inner corner 04 GW
902.913BW	99520211	IMT ILED Mounting plate inner corner 04 BW
902.914	99520196	IMT ILED Mounting plate H outer corner 01 GW
902.914BW	99520197	IMT ILED Mounting plate H outer corner 01 BW
902.915	99520198	IMT ILED Mounting plate H outer corner 02 GW
902.915BW	99520199	IMT ILED Mounting plate H outer corner 02 BW
902.917	99520133	IMT ILED Cover H normal GW
902.917BW	99520134	IMT ILED Cover H normal BW
902.922	99520135	IMT ILED Cover H outer corner 01 GW
902.922BW	99520136	IMT ILED Cover H outer corner 01 BW
902.923	99520137	IMT ILED Cover H outer corner 02 GW
902.923BW	99520138	IMT ILED Cover H outer corner 02 BW
902.924	99520139	IMT ILED Cover H outer corner 03 GW
902.924BW	99520140	IMT ILED Cover H outer corner 03 BW
902.925	99520141	IMT ILED Cover H outer corner 04 GW
902.925BW	99520142	IMT ILED Cover H outer corner 04 BW
902.926	99520119	IMT ILED Cover H H-C 01 GW
902.926BW	99520120	IMT ILED Cover H H-C 01 BW
902.927	99520121	IMT ILED Cover H H-C 02 GW
902.927BW	99520122	IMT ILED Cover H H-C 02 BW
902.928	99520123	IMT ILED Cover H inner corner 01 GW
902.928BW	99520124	IMT ILED Cover H inner corner 01 BW
902.929	99520125	IMT ILED Cover H inner corner 02 GW

# INSTALLATION MANUAL

ILED Aquarius Circle & H 2.0

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## APPENDIX B

IMT Part No	R. Stahl Tranberg Part No	Description (BW=Black/White, GW=Green/White)
902.929BW	99520126	IMT ILED Cover H inner corner 02 BW
902.930	99520127	IMT ILED Cover H inner corner 03 GW
902.930BW	99520128	IMT ILED Cover H inner corner 03 BW
902.931	99520129	IMT ILED Cover H inner corner 04 GW
902.931BW	99520130	IMT ILED Cover H inner corner 04 BW
902.932	99520131	IMT ILED Cover H middle GW
902.932BW	99520132	IMT ILED Cover H middle BW
902.933	99520117	IMT ILED Cover circle normal
902.934	99520116	IMT ILED Cover circle connection
902.935	99520143	IMT ILED Cover H-JB 01 GW Angled
902.935BW	99520375	IMT ILED Cover H-JB 01 BW Angled
902.936	99520146	IMT ILED Cover H-JB 02
902.937	99520149	IMT ILED Cover H-JB 03 GW
902.937BW	99520150	IMT ILED Cover H-JB 03 BW
902.938	99520118	IMT ILED Cover connection
902.939	99520151	IMT ILED Cover H-JB 04 GW
902.939BW	99520152	IMT ILED Cover H-JB 04 BW
902.940	99520046	IMT ILED Cable tray H-JB 01 GW Angled
902.940BW	99520047	IMT ILED Cable tray H-JB 01 BW Angled
902.941	99520050	IMT ILED Cable tray H-JB 02 GW Angled
902.941BW	99520051	IMT ILED Cable tray H-JB 02 BW Angled
902.942	99520054	IMT ILED Cable tray H-JB 03 GW
902.942BW	99520055	IMT ILED Cable tray H-JB 03 BW
902.943	99520045	IMT ILED Cable tray connection
902.944	99520056	IMT ILED Cable tray H-JB 04 GW
902.944BW	99520057	IMT ILED Cable tray H-JB 04 BW
902.945	99520103	IMT ILED Connection cap circle
902.946	99520105	IMT ILED Connection cap H corner 01
902.947	99520106	IMT ILED Connection cap H corner 02
902.948	99520104	IMT ILED Connection cap circle-JB
902.949	99520102	Connection cap cable tray

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## APPENDIX B

IMT Part No	R. Stahl Tranberg Part No	Description <i>(BW=Black/White, GW=Green/White)</i>
902.950	99520107	IMT ILED Connection cap H-JB
902.962	99520324	IMT ILED Tool H01
902.963	99520325	IMT ILED Tool H02
902.964	99520326	IMT ILED Tool H03
902.965	99520300	IMT ILED Tool Cap
902.968	99520295	Strap center 01
902.969	99520296	Strap center 02
902.970	99520299	Strap straight
902.971	99520297	Strap center 03
902.972	99520144	IMT ILED Cover H-JB 01b GW Perpendicular
902.972BW	99520145	IMT ILED Cover H-JB 01b BW Perpendicular
902.973	99520147	IMT ILED Cover H-JB 02b GW
902.973BW	99520148	IMT ILED Cover H-JB 02b BW
902.974	99520048	IMT ILED Cable tray H-JB 01b GW Perpendicular
902.974BW	99520049	IMT ILED Cable tray H-JB 01b BW Perpendicular
902.975	99520052	IMT ILED Cable tray H-JB 02b GW Perpendicular
902.975BW	99520053	IMT ILED Cable tray H-JB 02b BW Perpendicular
902.996	99520015	IMT ILED Cable C to JB L (12,5 m)
902.997	99520016	IMT ILED Cable C to JB R (12,5 m)
903.005	99520217	O-ring 1,5x15 (SI 714177)
903.027	99520179	ILED installation Manual
903.028	99520327	User Manual
903.029	99520070	Chassis Springs
903.045	99520301	Tool Circle D13.88 – 14.54
903.046	99520302	Tool Circle D14.55 – 15.21
903.047	99520303	Tool Circle D15.22 – 15.88
903.048	99520304	Tool Circle D15.89 – 16.55
903.049	99520305	Tool Circle D16.56 – 17.22
903.050	99520306	Tool Circle D17.23 – 17.89
903.051	99520307	Tool Circle D17.90 – 18.56
903.052	99520308	Tool Circle D18.57 – 19.23







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